

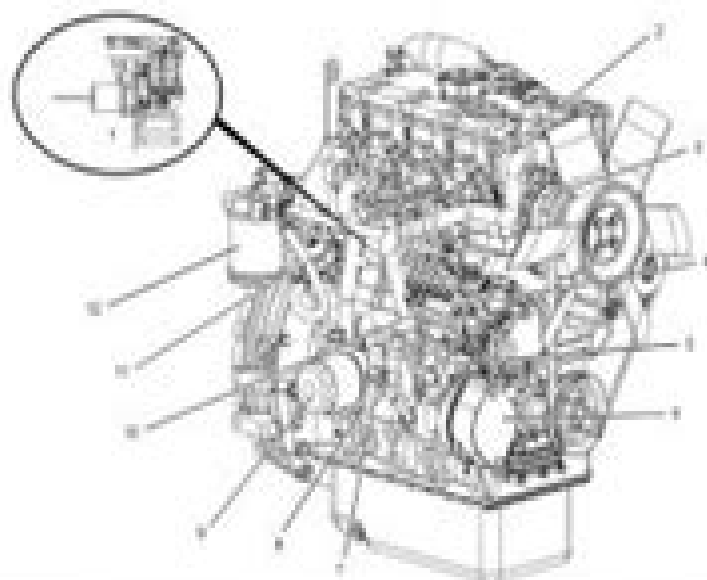


Illustration 10

Front and left side view of the diesel/gel engine

- | | | |
|---------------------------------|--|------------------------|
| 10 Fuel pump assembly | 16 Intake valve | 18 Ignition switch |
| 11 Fuel filter and filter plate | 17 Exhaust valve for the secondary valve | 19 Fuel injection pump |
| 12 Water pump | 18 Ignition at front plate | 20 Ignition pump |
| 13 Water pump | 19 Ignition at rear | 21 Fuel filter |

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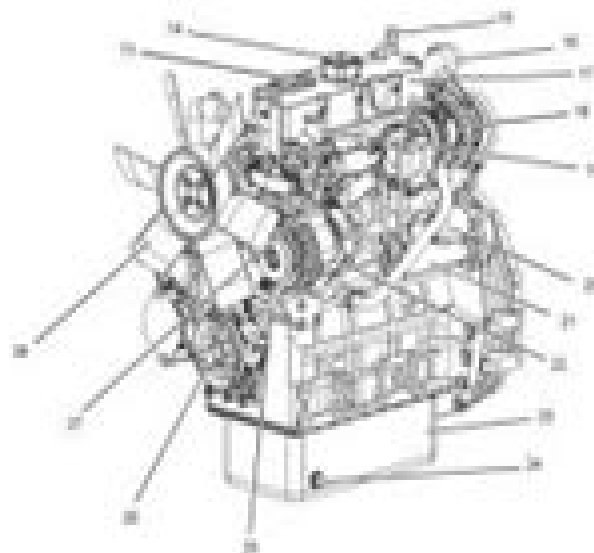


Illustration 11

Front and right side view of the diesel/gel engine

- | | | |
|---------------------------------|--|------------------------|
| 10 Fuel pump assembly | 16 Intake valve | 18 Ignition switch |
| 11 Fuel filter and filter plate | 17 Exhaust valve for the secondary valve | 19 Fuel injection pump |
| 12 Water pump | 18 Ignition at front plate | 20 Ignition pump |
| 13 Water pump | 19 Ignition at rear | 21 Fuel filter |

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Engine Description

The 100 series engines are indirect injection engines. The engines are controlled with a mechanically actuated fuel injection pump. The engine cylinders are arranged inline.

The cylinder head assembly has one inlet valve and one exhaust valve for each cylinder. Each cylinder valve has a single valve spring.

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The pistons have two compression rings and an oil control ring. It is important to ensure the correct piston height so that the piston does not contact the cylinder head. The correct piston height also ensures efficient combustion of fuel that is necessary in order to conform to requirements for emissions.

The crankshaft for a two cylinder engine has two main bearing journals. The crankshaft for a three cylinder engine has four main bearing journals. The crankshaft for a four cylinder engine has five main bearing journals. End play is controlled by the thrust washers that are located on the rear main bearing

Perkins 400d Manual

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