

> SEHFC004-02

> SEHFC005-03

> SEHFC006-04

Work on the engine with caution. **WARNING**

Water Pump - Install

Installation Procedure

NOTICE

Keep all parts clean from contamination.
Contaminants may cause rapid wear and shortened component life.

- Remove all debris and grease material from the mating surfaces of the water pump and the cylinder head.



Illustration 1

PARTS LIST



Illustration 2

PARTS LIST

- Install new gasket (7) in position on the engine.
- Place water pump (1) in position on the engine and install bolts (10) and nuts (11). Tighten nut (11) and bolt (10) that secure water pump to the engine.
- Install lower hose (2) and tighten the hose clamp. Install hose (3) on water pump (1) and tighten hose clamp (4).
- Place drive hose (5) into position on water pump (1) and install belt (6) on water pump (1).



Illustration 3

PARTS LIST

- Install pulley (9) and idler (8) on water pump (1). Install air cleaner (12) and tighten to a torque of 11 Nm (8 ft-lb).
- Fill the cooling system with coolant to the correct level. Refer to Operation and Maintenance Manual, "Water system".

End Of

- Check for fan. Refer to Disassembly and Assembly, "Fan - Remove and Install".
- Install the V-belt. Refer to Disassembly and Assembly, "V-belt - Remove and Install".

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