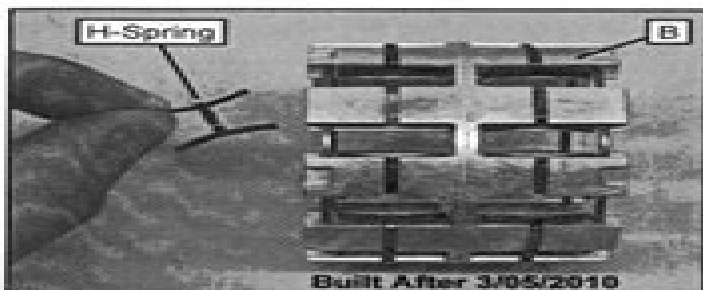
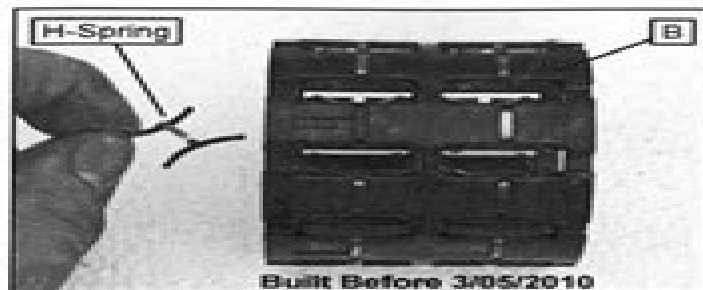
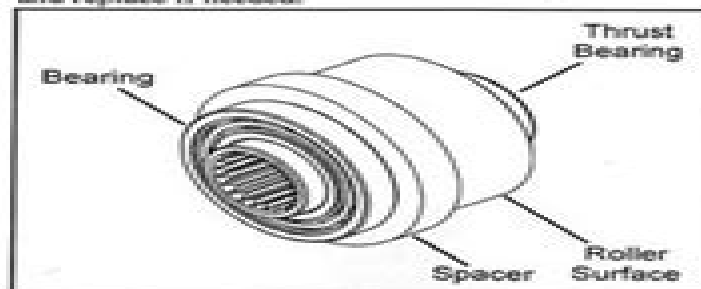


14. Inspect the roll cage assembly (B) sliding surfaces and H-springs. The sliding surfaces must be clean and free of nicks, burrs or scratches. If damaged, replace the roll cage assembly.

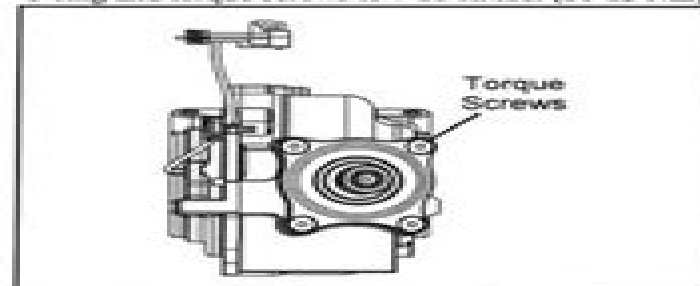


15. Inspect clutch housing ring gear (C) for a consistent wear pattern. Inspect the ring gear for chipped, broken, or missing teeth.
16. Inspect both output hub assemblies. Inspect the bearings and replace if needed.



Gearcase Assembly / Inspection

- As mentioned during gearcase disassembly section, replace all O-rings, seals, and worn components.
- Press the pinion shaft seal into the pinion cover, until the seal is flush with the sealing surface.
- If bearing replacement was required, press new bearings on to the pinion shaft assembly.
- Install pinion shaft, bearings, and pinion cover with new O-ring and torque screws to 7-11 ft. lbs. (10-15 Nm).



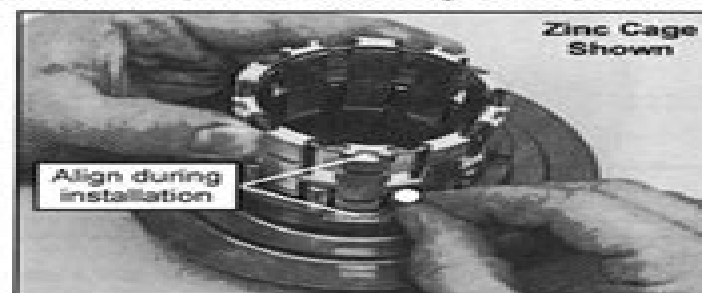
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Pinion Cover Screws:
7-11 ft. lbs. (10-15 Nm)

7

- Carefully install the rollers into the roll cage assembly while installing the assembly into the clutch housing.

NOTE: Install the roll cage so that the ring gear grooves line up with the roll cage slots (see below).



IMPORTANT: To ensure gearcase is assembled properly, assemble the gearcase components starting with the cover plate and build upward.

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Moody's Manual of Investments: American and Foreign ,1952 **Moody's Manual of Investments** John Sherman Porter,1952 *Clymer Polaris Ranger 800, 2010-2014* Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams **Farmers and Consumers Market Bulletin** ,2008

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Polaris ATVs 250-800cc, '98-'07 Alan Ahlstrand, Ken Freund, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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