

CLYMER[®]

MERCURY/MARINER OUTBOARD SHOP MANUAL

2.5-60 HP Two-Stroke • 1994-1997 (Includes Jet Drive Models)

Models covered in this manual:

2.5 HP
3.3 HP
4 HP

5 HP
6 HP
8 HP

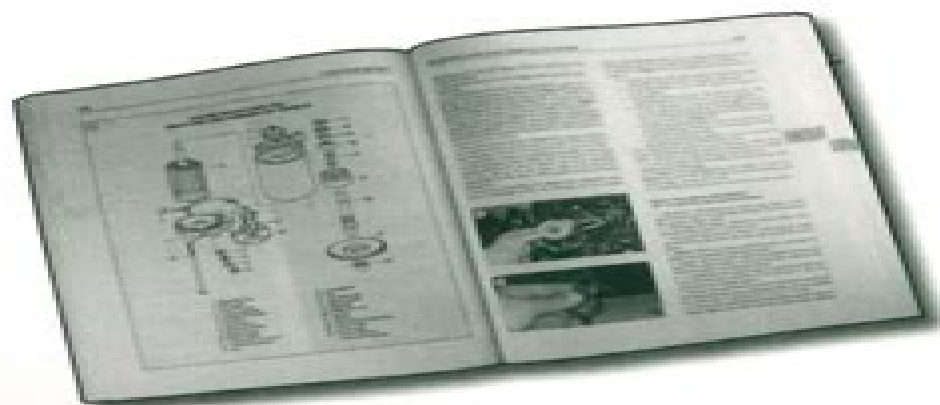
9.9 HP
15 HP
20 HP

20 JET
25 HP
30 HP

30 JET
40 HP
45 JET

50 HP
60 HP

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly, Clymer manuals provide the reliable information required to perform the job. Step-by-step procedures, combined with illustrations and photos, make it possible to safely and economically perform service and repair.



This manual includes the following chapters:

- **Quick Reference Data**
- **General Information**
- **Tools and Techniques**
- **Troubleshooting**
- **Lubrication, Maintenance and Tune-up**
- **Synchronization and Linkage Adjustments**
- **Fuel System**
- **Ignition and Electrical Systems**
- **Power Head**
- **Lower Gearcase and Jet Drive Units**
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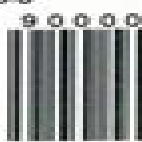


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ISBN-10: 0-89287-698-0

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