Perkins 403D-11 Diesel Engine Service and Workshop Manual Displacement 1.13 L (69.0 in3) Compression Ratio: 23:1

Indirect Injected

 Ulmin Sharw	whoes withou	of small in the	cohomo of	Constitue of Science	idens in room

Umin	Part	Impects	on Peou	Standard Domeroion	Standard Value	To be Repaired	Allowable Limit	Remado	
ENGINE	CYLINDER HEAD	Compression pressure of cylinder MPe (kgf/cm²)			More than 2.94 (More than 30)	Less than 2.45 (Less than 25)		Engine 200 spm	
		Distortion of face of cylinder head			Less than 0.05	More than 0.12			
		Violve seen Christian Water Recent	Color and angle T2230		0.85 - 1.15	18		Valve sheet angle 45°	
		Width of valve seat (intake/exhaust)			1.7 - 2.1	More than 2.5			
		Tightening tourse of cylinder head N m (legf m)			49 - 52 (5.0 - 5.3)			Coat threads with molyhderson bisulfulde based grease.	
	CYLINDER	Base		977	©77.99 – 77.005	077.2		Over 1000 (0.5)	
		Distortion of upper face of cylinder block			Less than 0.05	0.12			
		Skirt diameter (longer diameter)		677	977.9225 - 77.9375			Oversize Parts 0.50 MM	
	ê	Cleanage to cylinder			Q0:0525 - 0:0865		0.25	A1 20°C	
	PISTON	Inside diameter of piston pin hole		921	830.998 - 21.002		21.016		
		Pir ton pin hole-to-pin clearance			-0.004 - +0.004		0.00		
18	ži.	Outer diagneter of pin		601	Q300.998 - 21 000		600.98		
MAIN MOVING SYSTEM		S mall end bush-to-pus clearance			0.008 - 0.023		0.06	Oil cleanance	
	AST ON MING	Parton rang gap	No.1 ring		0.15 - 0.27				
			No.2 ring		0.12 - 0.34		1.0		
			Oil sing		0.2 - 0.35				
		Pu ton ring groove-to-ring clearance	No I sing		0.06 - 0.1		0.25		
	E		No 2 ring		0:05 - 0:09				
	ž		Oil sing		0:02:-0:06		0.15		
	K	Ring width.	No.1 ring	2	197-199			Oversine Parton Rango	
			No.2 ring	1.5	1.47 - 1.49			0.50 MM	
			Oil ring	4	3.97 - 3.99	40 00	6		

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