

A double stage gear reducer with an output vertical shaft as shown in the figure below, is driven by an electric motor (uniform drive) that rotates at  $n_{\text{motor}}$  rpm with a Power equals to  $P$  Watt. the machine is considered as a **moderate shock** driven machine. The two stage gear reducer is **commercial enclosed gearing**. The first reducer is a bevel gear set, while the second is a helical gear set.

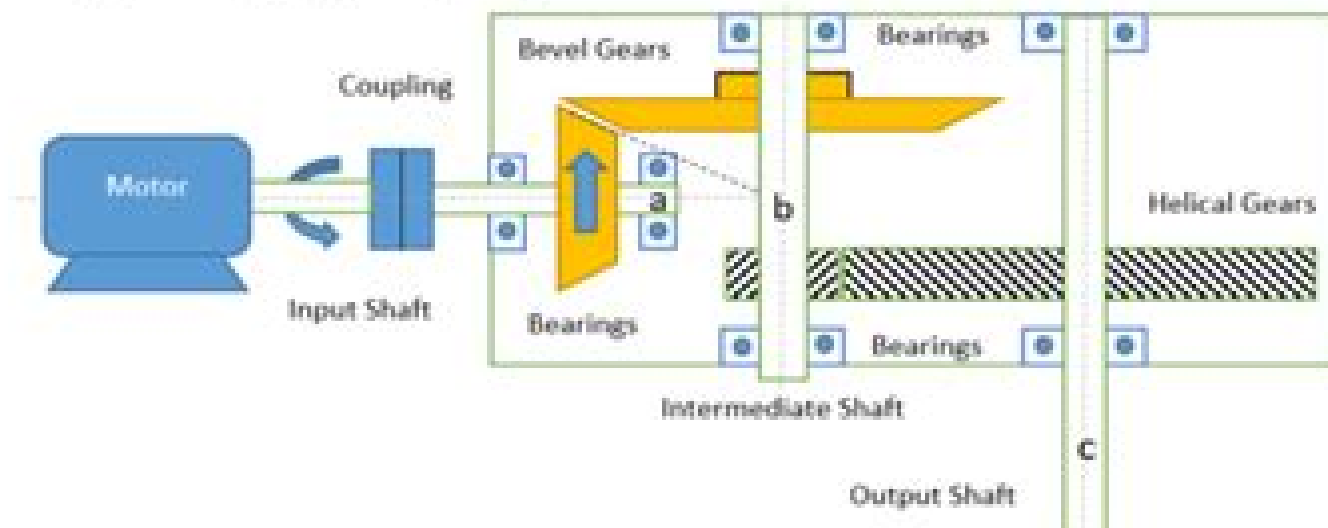
The straight bevel gear set is composed of a pinion on shaft (a) with  $N_p$  teeth and a driven gear on shaft (b) with  $N_g$  teeth. The face width is to be deduced (smaller of  $10m$  and  $A_w/3$ ),  $20^\circ$  pressure angle, and a module of  $m$  mm.

The Helical gear set consists of a pinion on shaft (b) with 20 teeth and a driven gear on shaft (C) with 120 teeth. The face width is 40 mm,  $20^\circ$  pressure angle,  $\psi$  Helix angle (Hand) and a 4 mm normal module.

The bevel and Helical gear sets are manufactured from AISI 1040 Q&T steel with  $S_{ut}=779$  MPa,  $E=207$  GPa,  $\nu=0.3$ . The Gear Material is **Grade 1 through-hardened steel** with surface hardness of  $H_{Bp}$  (pinion) and  $H_{Bg}$  (gear). Gears are manufactured with quality number  $Q_v=9$ , all teeth are crowned. The gearbox is **adjusted at assembly** and the required life of the gear sets is **12000 working hours**, with a **reliability of 90%**.

It is required to determine:

- The output rotational direction, speed and torque.
- The magnitude and directions of the forces acting on shaft (b)
- The safety factor due to bending and surface fatigue of the first stage (Bevel gear-set pinion and gear).
- The safety factor guarding against bending fatigue only of the second stage (Helical gear-set pinion and gear) (Use  $C_{pm}=1$ ).



# Nmotor Trade Question Paper 20

**Lei Shi**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

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### **Table of Contents Nmotor Trade Question Paper 20**

1. Understanding the eBook Nmotor Trade Question Paper 20
  - The Rise of Digital Reading Nmotor Trade Question Paper 20
  - Advantages of eBooks Over Traditional Books
2. Identifying Nmotor Trade Question Paper 20
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Nmotor Trade Question Paper 20
  - User-Friendly Interface
4. Exploring eBook Recommendations from Nmotor Trade Question Paper 20
  - Personalized Recommendations
  - Nmotor Trade Question Paper 20 User Reviews and Ratings
  - Nmotor Trade Question Paper 20 and Bestseller Lists

5. Accessing Nmotor Trade Question Paper 20 Free and Paid eBooks
  - Nmotor Trade Question Paper 20 Public Domain eBooks
  - Nmotor Trade Question Paper 20 eBook Subscription Services
  - Nmotor Trade Question Paper 20 Budget-Friendly Options
6. Navigating Nmotor Trade Question Paper 20 eBook Formats
  - ePub, PDF, MOBI, and More
  - Nmotor Trade Question Paper 20 Compatibility with Devices
  - Nmotor Trade Question Paper 20 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Nmotor Trade Question Paper 20
  - Highlighting and Note-Taking Nmotor Trade Question Paper 20
  - Interactive Elements Nmotor Trade Question Paper 20
8. Staying Engaged with Nmotor Trade Question Paper 20
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Nmotor Trade Question Paper 20
9. Balancing eBooks and Physical Books Nmotor Trade Question Paper 20
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Nmotor Trade Question Paper 20
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Nmotor Trade Question Paper 20
  - Setting Reading Goals Nmotor Trade Question Paper 20
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nmotor Trade Question Paper 20
  - Fact-Checking eBook Content of Nmotor Trade Question Paper 20
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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