

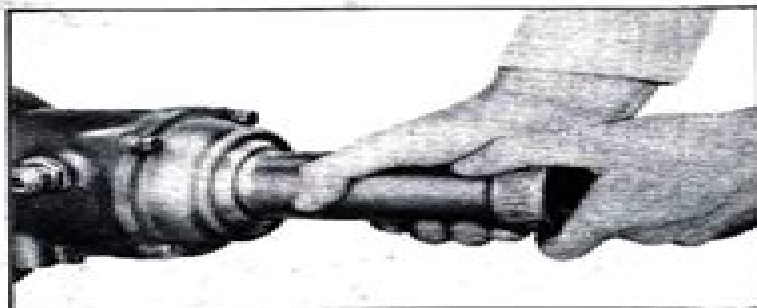


Fig. 124—Adjusting Ball Joint

17. Install "O" ring seal on universal joint ball seat.

POWERGLIDE BENCH TEST

A simple test has been devised whereby Powerglide transmissions which have been repaired, may be bench checked under pressure before being reinstalled in the vehicle. This check is particularly helpful in instances where oil leakage or insufficient oil pressures made the original repairs necessary.

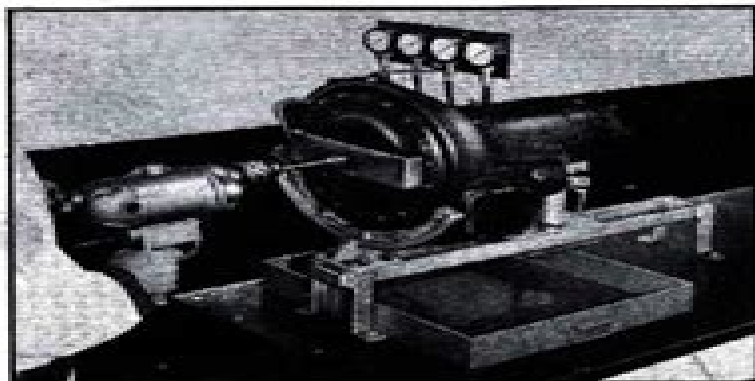


Fig. 125—Revolving Primary Pump

By revolving the primary pump (fig. 125) pressures are built up within the transmission similar to those experienced under actual operating conditions. This enables the mechanic to check the oil pressures in the various ranges and also to determine whether or not any leakage is taking place in the converter section, at the servo cover, side covers, etc.

Equipment needed for this test includes a $\frac{1}{2}$ or $\frac{3}{4}$ inch power drill that will turn approxi-

18. Install universal joint ball seat and, using four new universal ball shims, install ball and collar and tighten attaching bolts to 8-12 ft. lbs. If ball cannot be moved by hand (fig. 124), add a shim until a smooth firm adjustment is obtained. If ball moves freely by hand, remove shims until proper adjustment is obtained.

NOTE: Ball joint collar oil seal (cock) should not be installed when making this adjustment.

19. After number of shims for proper adjustment have been determined, remove universal joint ball and collar and seat. Note number of shims used for later assembly and replace universal ball, collar oil seal and collar on end of propeller shaft.

mately 300 RPM or more, and J-4920, transmission torque converter cover turning tool. To adapt the drill to the tool, a $\frac{3}{4}$ inch socket is used along with an extension that is altered to fit the drill chuck.

After the transmission is completely assembled and while still in the bench assembly fixture, proceed as follows:

1. Replace the specially drilled universal joint yoke attaching bolt with a standard bolt.
2. Remove the oil cooler-line fittings from rear of transmission case and install pipe plugs.
3. Connect the four pressure gauges to the following test points:
 - a. Front pump (on right side of converter housing above the side cover).
 - b. Low servo apply.
 - c. High clutch (release side of low servo).
 - d. Reverse servo.
4. Assemble J-4920, transmission torque converter cover turning tool, to converter as shown in Figure 125.
5. Fill the transmission with 8 quarts of Automatic Transmission Fluid, Type "A".

NOTE: While adding the last 5 quarts use the power drill to revolve the primary pump to work the oil into the converter and passages.

6. Revolve the primary pump and note the fluid pressures in Neutral, Drive, Low and Reverse. They should read as follows:

Neutral 150-160 psi	Low 125-150 psi
Drive 80-100 psi	Reverse 125-150 psi

NOTE: The pressures in Neutral and Drive are high because no engine vacuum is being imposed on the vacuum modulator.

Powerglide Repair Manual

M Planty



Powerglide Repair Manual:

This book delves into Powerglide Repair Manual. Powerglide Repair Manual is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Powerglide Repair Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Powerglide Repair Manual
- Chapter 2: Essential Elements of Powerglide Repair Manual
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- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Powerglide Repair Manual. This chapter will explore what Powerglide Repair Manual is, why Powerglide Repair Manual is vital, and how to effectively learn about Powerglide Repair Manual.
3. In chapter 2, the author will delve into the foundational concepts of Powerglide Repair Manual. The second chapter will elucidate the essential principles that must be understood to grasp Powerglide Repair Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Powerglide Repair Manual in daily life. The third chapter will showcase real-world examples of how Powerglide Repair Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Powerglide Repair Manual in specific contexts. This chapter will explore how Powerglide Repair Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Powerglide Repair Manual. This chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Powerglide Repair Manual.

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