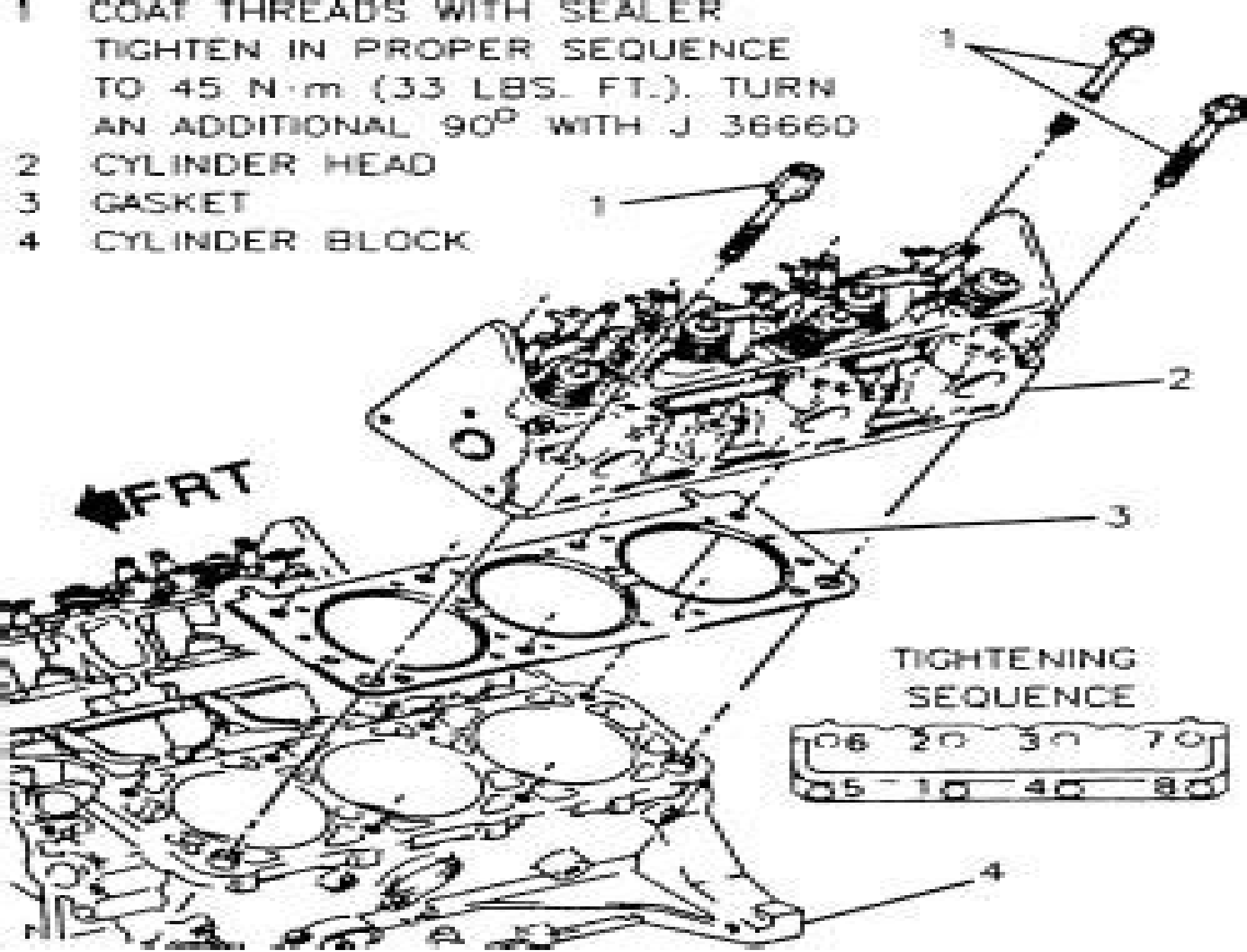


- 1 COAT THREADS WITH SEALER
TIGHTEN IN PROPER SEQUENCE
TO 45 N·m (33 LBS. FT.). TURN
AN ADDITIONAL 90° WITH J 36660
- 2 CYLINDER HEAD
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