

ONGC Exam Paper-2010 for Mechanical Engineer

Please find below **ONGC Exam Paper-2010 for Mechanical Engineer**

*****Year 2010-ONGC Exam Paper-2010 for Mechanical Engineer*****

1 During the execution of a CNC part program block NO20 GO2 X45.0 Y25.0 R5.0 the type of tool motion will be

- A) circular Interpolation — clockwise
- B) circular Interpolation — counterclockwise
- C) linear Interpolation
- D) rapid feed

Answer : (A)

2 A component can be produced by any of the four processes I, II, III and IV. Process I has a fixed cost of Rs. 20 and variable cost of Rs. 3 per piece. Process II has a fixed cost Rs. 50 and variable cost of Re. 1 per piece. Process III has a fixed cost of Rs. 40 and variable cost of Rs. 2 per piece. Process IV has a fixed cost of Rs. 10 and variable cost of Rs. 4 per piece. If the company wishes to produce 100 pieces of the component, from economic point of view it should choose

- A) Process I
- B) Process II
- C) Process III
- D) Process IV

Answer : (B)

3 In an interchangeable assembly, shafts of size 25.000 ± 0.040 mm mate with holes of size 25.000 ± 0.020 mm. The maximum possible clearance in the assembly will be

- A) 10 microns
- B) 20 microns
- C) 30 microns
- D) 60 microns

Answer : (D)

4 A company has two factories S1, S2 and two warehouses D1, D2. The supplies from S1 and S2 are 50 and 40 units respectively. Warehouse D1 requires a minimum of 20 units and a maximum of 40 units. Warehouse D2 requires a minimum of 20 units and, over and above, it can take as much as can be supplied. A balanced transportation problem is to be formulated for the above situation. The number of supply points, the number of demand points, and the total supply (or total demand) in the balanced transportation problem respectively are

- A) 2, 4, 90
- B) 2, 4, 110
- C) 3, 4, 90
- D) 3, 4, 110

Answer : (C)

5 An incompressible fluid (kinematic viscosity, 7.4×10^{-7} m²/s, specific gravity, 0.88) is held between two parallel plates. If the top plate is moved with a velocity of 0.5 m/s while the bottom one is held stationary, the fluid attains a linear velocity profile in the gap of 0.5 mm between these plates; the shear stress in Pascals on the surface of top plate is

- A) 0.651×10^{-3}
- B) 0.651
- C) 6.51

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Richa Jhadav



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1. Understanding the eBook Ongc Mechanical Exam Papers
 - The Rise of Digital Reading Ongc Mechanical Exam Papers
 - Advantages of eBooks Over Traditional Books
2. Identifying Ongc Mechanical Exam Papers
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ongc Mechanical Exam Papers
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ongc Mechanical Exam Papers
 - Personalized Recommendations

- Ongc Mechanical Exam Papers User Reviews and Ratings
- Ongc Mechanical Exam Papers and Bestseller Lists
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 - Ongc Mechanical Exam Papers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ongc Mechanical Exam Papers
 - Highlighting and Note-Taking Ongc Mechanical Exam Papers
 - Interactive Elements Ongc Mechanical Exam Papers
- 8. Staying Engaged with Ongc Mechanical Exam Papers
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ongc Mechanical Exam Papers
- 9. Balancing eBooks and Physical Books Ongc Mechanical Exam Papers
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ongc Mechanical Exam Papers
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ongc Mechanical Exam Papers
 - Setting Reading Goals Ongc Mechanical Exam Papers
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ongc Mechanical Exam Papers
 - Fact-Checking eBook Content of Ongc Mechanical Exam Papers

- Distinguishing Credible Sources
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 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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