

ONGC Exam Paper-2010 for Mechanical Engineer

Published by Roma Rahul Gupta for Chhattisgarh Online

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-----**Year 2010-ONGC Exam Paper-2010 for Mechanical Engineer**-----

1 During the execution of a CNC part program block NO20 GO2 X45.0 Y25.0 R5.0 the type of tool motion will be

- A) circular Interpolation — clockwise
- B) circular Interpolation — counterclockwise
- C) linear interpolation
- D) rapid feed

Answer : (A)

2 A component can be produced by any of the four processes I, II, III and IV. Process I has a fixed cost of Rs. 20 and variable cost of Rs. 3 per piece. Process II has a fixed cost Rs. 50 and variable cost of Re. 1 per piece. Process III has a fixed cost of Rs. 40 and variable cost of Rs. 2 per piece. Process IV has a fixed cost of Rs. 10 and variable cost of Rs. 4 per piece. If the company wishes to produce 100 pieces of the component, from economic point of view it should choose

- A) Process I
- B) Process II
- C) Process III
- D) Process IV

Answer : (B)

3 In an interchangeable assembly, shafts of size $25.000+0.040\text{mm}$ mate with holes of size $25.000+0.020\text{mm}$. The maximum possible clearance in the assembly will be

- A) 10 microns
- B) 20 microns
- C) 30 microns
- D) 60 microns

Answer : (D)

4 A company has two factories S1, S2 and two warehouses D1, D2. The supplies from S1 and S2 are 50 and 40 units respectively. Warehouse D1 requires a minimum of 20 units and a maximum of 40 units. Warehouse D2 requires a minimum of 20 units and, over and above, it can take as much as can be supplied. A balanced transportation problem is to be formulated for the above situation. The number of supply points, the number of demand points, and the total supply (or total demand) in the balanced transportation problem respectively are

- A) 2, 4, 90
- B) 2, 4, 110
- C) 3, 4, 90
- D) 3, 4, 110

Answer : (C)

5 An incompressible fluid (kinematic viscosity, $7.4 \times 10^{-7} \text{ m}^2/\text{s}$, specific gravity, 0.88) is held between two parallel plates. If the top plate is moved with a velocity of 0.5 m/s while the bottom one is held stationary, the

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Table of Contents Ongc Exam Paper 201

1. Understanding the eBook Ongc Exam Paper 201
 - The Rise of Digital Reading Ongc Exam Paper 201
 - Advantages of eBooks Over Traditional Books
2. Identifying Ongc Exam Paper 201
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ongc Exam Paper 201
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ongc Exam Paper 201
 - Personalized Recommendations
 - Ongc Exam Paper 201 User Reviews and Ratings
 - Ongc Exam Paper 201 and Bestseller Lists
5. Accessing Ongc Exam Paper 201 Free and Paid eBooks
 - Ongc Exam Paper 201 Public Domain eBooks
 - Ongc Exam Paper 201 eBook Subscription Services
 - Ongc Exam Paper 201 Budget-Friendly Options
6. Navigating Ongc Exam Paper 201 eBook Formats
 - ePub, PDF, MOBI, and More
 - Ongc Exam Paper 201 Compatibility with Devices
 - Ongc Exam Paper 201 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ongc Exam Paper 201
 - Highlighting and Note-Taking Ongc Exam Paper 201
 - Interactive Elements Ongc Exam Paper 201
8. Staying Engaged with Ongc Exam Paper 201

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Ongc Exam Paper 201
- 9. Balancing eBooks and Physical Books Ongc Exam Paper 201
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ongc Exam Paper 201
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ongc Exam Paper 201
 - Setting Reading Goals Ongc Exam Paper 201
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ongc Exam Paper 201
 - Fact-Checking eBook Content of Ongc Exam Paper 201
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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