

## ONGC Exam Paper-2010 for Mechanical Engineer

Please find below ONGC Exam Paper-2010 for Mechanical Engineer

\*\*\*\*\*Year 2010-ONGC Exam Paper-2010 for Mechanical Engineer\*\*\*\*\*

1 During the execution of a CNC part program block NO20 GO2 X45.0 Y25.0 R5.0 the type of tool motion will be

- A) circular Interpolation — clockwise
- B) circular Interpolation — counterclockwise
- C) linear Interpolation
- D) rapid feed

Answer : (A)

2 A component can be produced by any of the four processes I, II, III and IV. Process I has a fixed cost of Rs. 20 and variable cost of Rs. 3 per piece. Process II has a fixed cost Rs. 50 and variable cost of Re. 1 per piece. Process III has a fixed cost of Rs. 40 and variable cost of Rs. 2 per piece. Process IV has a fixed cost of Rs. 10 and variable cost of Rs. 4 per piece. If the company wishes to produce 100 pieces of the component, from economic point of view it should choose

- A) Process I
- B) Process II
- C) Process III
- D) Process IV

Answer : (B)

3 In an interchangeable assembly, shafts of size  $25.000 \pm 0.040$  mm mate with holes of size  $25.000 \pm 0.020$  mm. The maximum possible clearance in the assembly will be

- A) 10 microns
- B) 20 microns
- C) 30 microns
- D) 60 microns

Answer : (D)

4 A company has two factories S1, S2 and two warehouses D1, D2. The supplies from S1 and S2 are 50 and 40 units respectively. Warehouse D1 requires a minimum of 20 units and a maximum of 40 units. Warehouse D2 requires a minimum of 20 units and, over and above, it can take as much as can be supplied. A balanced transportation problem is to be formulated for the above situation. The number of supply points, the number of demand points, and the total supply (or total demand) in the balanced transportation problem respectively are

- A) 2, 4, 90
- B) 2, 4, 110
- C) 3, 4, 90
- D) 3, 4, 110

Answer : (C)

5 An incompressible fluid (kinematic viscosity,  $7.4 \times 10^{-7}$  m<sup>2</sup>/s, specific gravity, 0.88) is held between two parallel plates. If the top plate is moved with a velocity of 0.5 m/s while the bottom one is held stationary, the fluid attains a linear velocity profile in the gap of 0.5 mm between these plates; the shear stress in Pascals on the surface of top plate is

- A)  $0.651 \times 10^{-3}$
- B) 0.651
- C) 6.51

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## **Table of Contents Ongc Question Paper For Mechanical**

1. Understanding the eBook Ongc Question Paper For Mechanical
  - The Rise of Digital Reading Ongc Question Paper For Mechanical
  - Advantages of eBooks Over Traditional Books
2. Identifying Ongc Question Paper For Mechanical
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ongc Question Paper For Mechanical
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ongc Question Paper For Mechanical
  - Personalized Recommendations
  - Ongc Question Paper For Mechanical User Reviews and Ratings
  - Ongc Question Paper For Mechanical and Bestseller Lists
5. Accessing Ongc Question Paper For Mechanical Free and Paid eBooks

- Ongc Question Paper For Mechanical Public Domain eBooks
- Ongc Question Paper For Mechanical eBook Subscription Services
- Ongc Question Paper For Mechanical Budget-Friendly Options
- 6. Navigating Ongc Question Paper For Mechanical eBook Formats
  - ePub, PDF, MOBI, and More
  - Ongc Question Paper For Mechanical Compatibility with Devices
  - Ongc Question Paper For Mechanical Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ongc Question Paper For Mechanical
  - Highlighting and Note-Taking Ongc Question Paper For Mechanical
  - Interactive Elements Ongc Question Paper For Mechanical
- 8. Staying Engaged with Ongc Question Paper For Mechanical
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ongc Question Paper For Mechanical
- 9. Balancing eBooks and Physical Books Ongc Question Paper For Mechanical
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ongc Question Paper For Mechanical
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ongc Question Paper For Mechanical
  - Setting Reading Goals Ongc Question Paper For Mechanical
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ongc Question Paper For Mechanical
  - Fact-Checking eBook Content of Ongc Question Paper For Mechanical
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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