

IMPORTANT NOTE: When the magazine assembly and slide have been removed from the gun, the piston is free to fall clear of the cylinder. Care must be taken to avoid accidental loss of the piston.

4. Removal of the bolt can be facilitated by removal of the ejector, but a quicker way, once learned, is to leave the ejector in place and press it out of the way of the bolt, using a small screwdriver or other convenient object. However, to be disassembled from the receiver, the bolt must be positioned about half way between its forward and rear positions, as shown in figure #2. Then, with the bolt in this position and the ejector pressed out of its way, the bolt may be rolled toward the ejection port side of the receiver and then lifted clear.

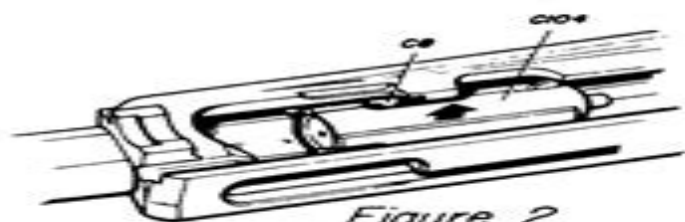


Figure 2

REASSEMBLY

1. The bolt should first be re-installed in the receiver, moved forward and rotated to its locked position.
2. Make sure that the gas piston and cylinder plug are in place in the cylinder. The small end of the piston should be facing rearwardly i.e., toward the receiver.
3. For convenience in maintaining the slide and magazine in their correct relative position while the recoil spring is being compressed, a small piece of wire or a brad should be inserted in the hollow pin at the forward end of the magazine, as shown at "B", figure #3.

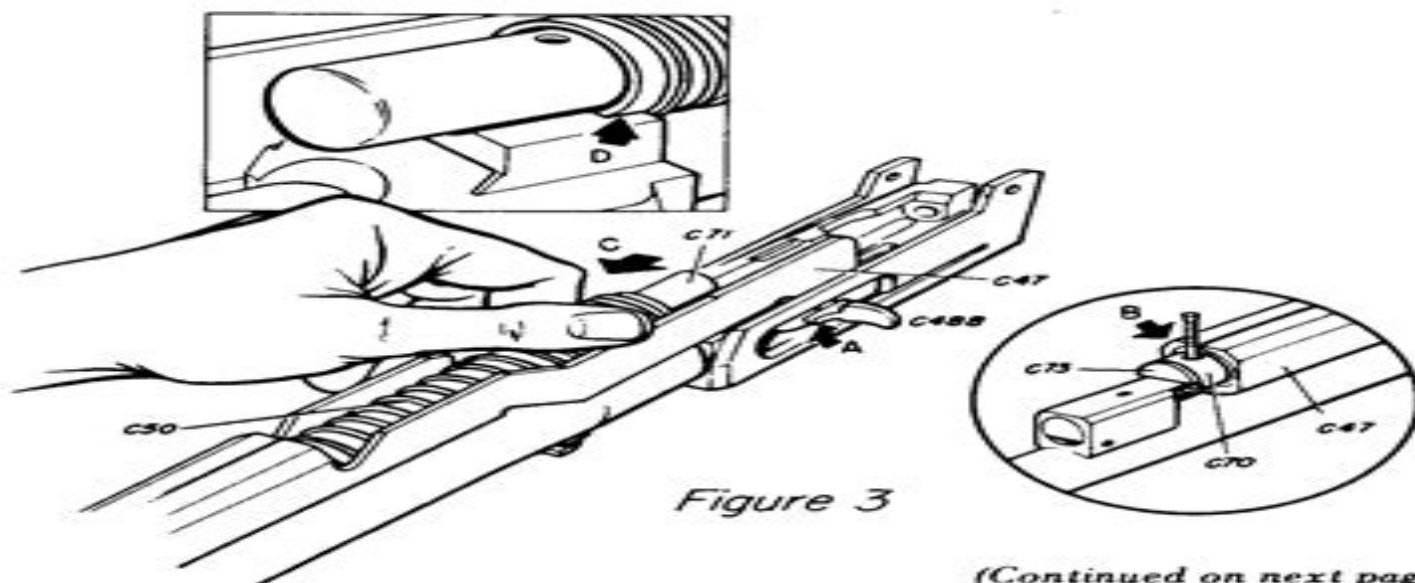


Figure 3

(Continued on next page)

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