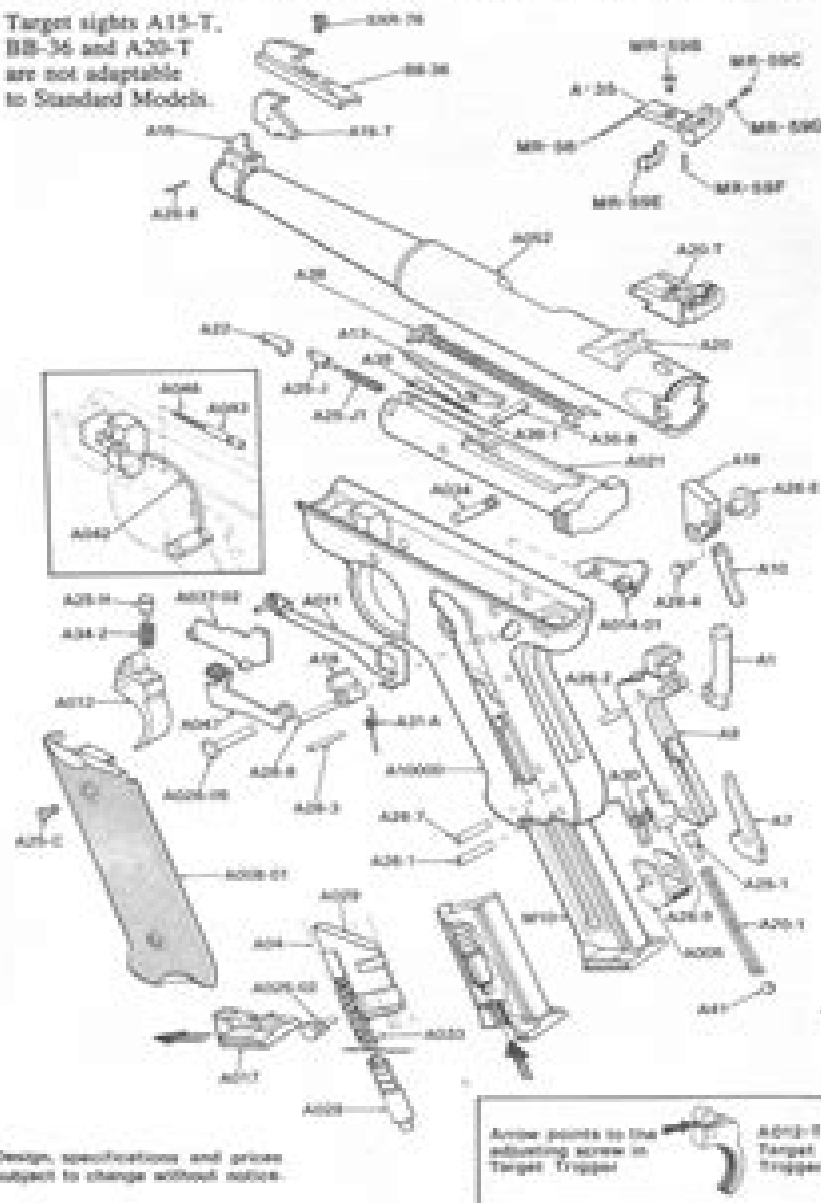


**NOTE 4.** The Bolt Stop components in this grouping are for holding open the bolt and are not functionally related to the Bolt Stop Pin (A11) and Bolt Stop Pin Piece (A26-2). These two latter components are attached to the Magazine Housing (A91). See parts drawing on page 16 for relationship of parts.

Target sights A15-T, BB-36 and A20-T are not adaptable to Standard Models.



Design, specifications and prices subject to change without notice.

WARNING: regarding non-finger drill: Please Note: The Hammer Pin (A20-01) is prevented from drilling out of the left side of the Grip Frame by contact with the rear surface of the left Grip Panel. Therefore, to verify that the clearance cut in the left Grip Panel is the correct depth to maintain the Hammer Pin fully seated in the Grip Frame.

## PARTS LIST (Continued from page 15)

Part No.	Part Name	Blued	Stainless
*Target trigger pull for Standard Model only (includes installation of Hammer, Sear and Trigger with overtravel stop and labor).		\$26.50	\$32.00
<b>SPECIAL COMPONENTS FOR MARK II TARGET (all other components same as Standard Model)</b>			
A20-T	Adjustable rear sight, complete (will not 'work' on Standard Model)	13.75	-
The components of the Adjustable Rear Sight are available as follows: A-20-B, Base (fits on receiver) alone, \$6.25. A-25, Sight Body assembled with, MR-56, MR-79B, MR-59C, MR-59E, MR-79F and MR-59G, \$7.25. "MR" sight parts are available at \$94 each.			
A15T	Front sight blade (MK57B) (must be drilled for crimping)	2.25	-
BB-36	Ramp Front Sight (MK512)	5.00	-
BB-36T	Ramp Front Sight (MK100)	5.00	-
S20-76	Screw for Ramp Front Sight	.50	-
A12-T	*Trigger with overtravel stop	5.25	5.25

\*PARTS MUST BE INSTALLED AT FACTORY.

**TO DISASSEMBLE MAGAZINE:** Withdraw magazine from pistol and remove all cartridges. (Check chamber to be certain no cartridge remains in it.) Hold magazine upside down in left hand so that hole in Block (A617) is accessible. With right hand, insert drill punch in hole and depress Retaining Plunger (A628) approximately 1/4". Slide the Block forward slowly BEING VERY CAREFUL TO KEEP PLUNGER AND SPRING (A613) UNDER CONTROL. If not contained, these parts will fly out with considerable force. Therefore keep bottom end of the magazine pointed away from persons and objects. With Block fully removed, Plunger and Spring should be slowly withdrawn. Now holding magazine flat in left hand, align Follower Button (A625-02) with circular opening near lower end of magazine body and lift out Button. Follower (A629) can then be removed. Assemble in reverse order, being careful to contain Spring and Plunger as Button is slid and locked into place. After assembly has been completed, test Follower to ensure it has free movement.

Always 'ride' Follower handle up and down with your thumb. Do not lower Follower Button and then permit it to snap up.

**NOTE:** If no price appears in the "Stainless" column, the part is available in blued steel only and is used on all models. Likewise, if no price appears in the "Blued" column, the part is available in stainless steel only and is used on all models. A few components, as example grip panels, are the same for blued and stainless models.

Prices and Specifications subject to change without notice.

## THE BASIC RULES OF SAFE FIREARMS HANDLING

We believe that Americans have a right to purchase and use firearms for lawful purposes. The private ownership of firearms in America is traditional, but that ownership imposes the responsibility on the gun owner to use his firearms in a way which will ensure his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction, and represent a fundamental part of our personal liberty.

Firearms do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness, or ignorance on the part of the shooter of the basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to the continuation of gun ownership and sport shooting as we know it today.

**1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.** Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearm he is using, and with safe gun handling in general.

# Ruger Standard Manual

**J Spring**



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