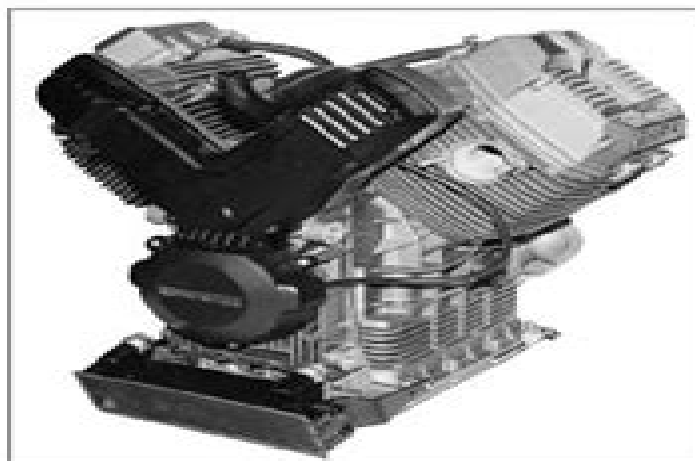


## 11 ENGINE UNIT (DAYTONA RS and V10 CENTAURO)



### 11.1 ENGINE DISMANTLING

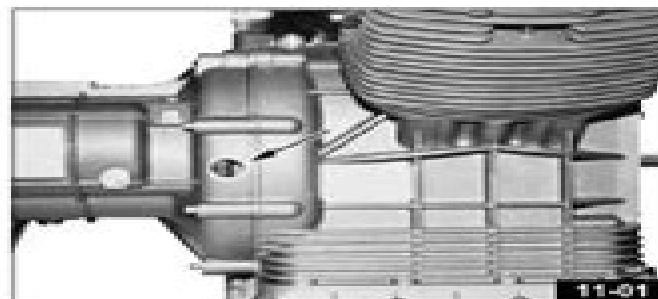


**NOTE:** On pages 100 / 101 the Assembly drawings of the most important parts of the engine are shown.

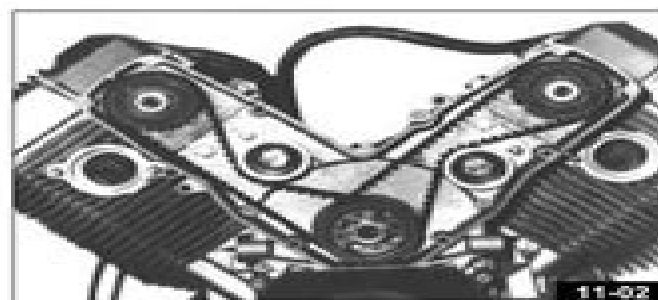
For disassemble of the engine follow these steps:

- Remove the front cover from the timing belts
- Place the engine in the TDC position for the left cylinder detonation phase.

The TDC position can be found by referring to the engine flywheel **Fig. 11-01** or, more precisely, by inserting a feeler gauge in contact with the piston head using the appropriate tool cod. 30 94 82 00 inserted in the spark plug hole.



- Check the timing references as indicated in **Fig. 11-02**; if the marks on the pulleys, on the hubs and on the shafts are not clearly visible or are missing, it is necessary to restore these assembly reference marks with indelible paint, according to the lines No. 1, 2 and 3 indicated in the drawing.
- The above applies for subsequent reassembly, if it is not necessary to replace any of the timing system parts or only the belts need replacing for periodic maintenance. If the belts already fitted on the engine are to be used again, when they are being removed they should be given reference marks with paint which must be observed during reassembly.



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**Minjie Lin**



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