

# Rolls Royce Silver Spirit 1980-1992 Workshop Manual



Fig. 11B-1 Connecting rods and pistons

Intermediate shaft plates and rear band - To inspect

1. Examine the condition of the compression band and shaft plates. Do not diagnose a compression band plate by colour.
2. Dry compression band plates with compressed air and inspect the compression face for:
  - a. Flaring and flaking.
  - b. Wear.
  - c. Cracking.
  - d. Chipping.
  - e. Charring.
3. Metal particles embedded in the band.

If any of the above conditions are present, replacement is required.

3. Wipe the shaft plates dry and check for discoloration. If the surface is discoloured, the heat colour is indicated. If the surface is discoloured, it means heat spots due to excessive heat and charring is indicated. The plates must be replaced.
4. Examine the shaft plates for cracks or distortion.
5. Examine the shaft plates for damage at the anchor band ends.
6. Examine the shaft plates for cracks, flaking, and wear.
7. If any of the above conditions are present, replacement is required.

Reassembly and centre support - To assemble

1. Ensure that all parts are clean. Lightly lubricate the shaft plates with clean transmission fluid or gearbox oil.
2. Fit the rear internal gear onto the intermediate shaft.
3. Fit the rear and thrust bearing onto the inner face of the rear internal gear, retaining them with a smear of petroleum jelly (see Fig. 11B-15).

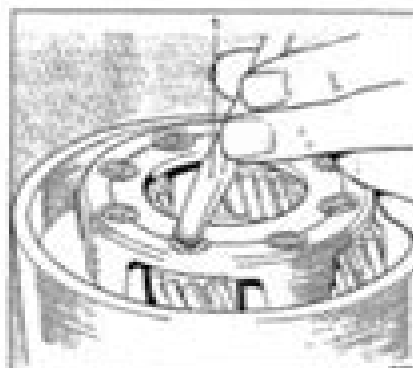


Fig. 11B-14 Staking a piston pin  
1. Check



Fig. 11B-15 Fitting the rear and thrust bearing to the inner face of the rear internal gear  
1. 5/16 flanged nut  
2. Thrust bearing  
3. 1/2 flanged nut



Fig. 11B-16 Fitting the rear and thrust bearing to the outer face of the rear internal gear  
1. 5/16 flanged nut  
2. Thrust bearing  
3. 1/2 flanged nut

# Rolls Royce Silver Spirit Service Manual

**IM Harris**



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