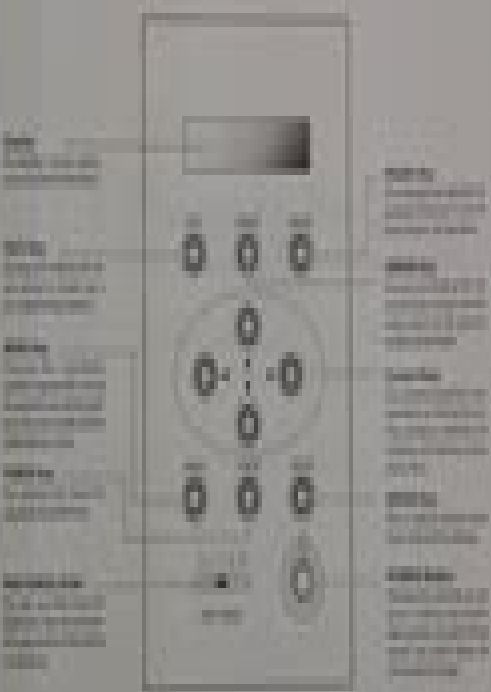


GX-24



USER'S MANUAL

Read this manual carefully before operating the machine. It contains important information for safe and correct operation. Keep this manual in a safe place for future reference. Do not use the machine if you find any damage or if it does not operate correctly. Contact your dealer for assistance.



Specifications

Model	GX-24
Power	100V AC, 50/60Hz
Capacity	24 boards
Dimensions	1000mm (W) x 1500mm (D) x 1500mm (H)
Weight	100kg

1. Safety Precautions

Always wear safety glasses and avoid looking directly at the laser beam. Do not touch the moving parts of the machine. Keep the work area clean and free of debris.

2. Loading a Board

Place the board on the loading tray. Push the loading button to move the board into the machine. The board will be loaded automatically.

3. Operation

Press the start button to begin the assembly process. The machine will perform the assembly automatically. The process time is approximately 10 minutes.

4. Unloading a Board

Press the stop button to stop the machine. The board will be unloaded automatically. Remove the board from the tray.

5. Troubleshooting

OK Not OK

If the machine does not operate correctly, check the following:

- Is the power switch turned on?
- Is the board loaded correctly?
- Is the assembly material loaded correctly?
- Is the machine clean and free of debris?

If the problem persists, contact your dealer for assistance.

6. Maintenance

Perform regular maintenance on the machine. Clean the work area and the machine regularly. Replace the assembly material when it is used up.

7. Appendix

OK Not OK

Diagram showing the correct and incorrect way to load a board. The correct way is to place the board flat on the tray. The incorrect way is to place the board at an angle.

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**Checker Motors Corp. (Kalamazoo,
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