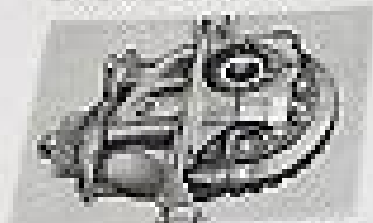


FINAL ASSEMBLY

INSTALL REAR END DRIVE SHAFT

1. Remove the rear drive shaft assembly from the vehicle and clean the shaft and universal joints.
2. Remove the rear drive shaft and clean the bearing housing and flange.
3. Remove the rear drive shaft and clean the bearing housing and flange.



4. Insert the rear drive shaft into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

5. Insert the drive shaft into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



6. To secure the correct alignment of the rear drive shaft, insert the drive shaft into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

ASSEMBLY ADAPTER

- Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



7. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



8. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

9. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



10. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

Position the assembly so that the bearing is aligned with the adapter base shaft hole.

FINAL ASSEMBLY

- Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

1. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



2. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



3. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.



4. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

INSTALL THE SHAFT BEARING ADAPTER

1. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

2. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

3. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

4. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

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6. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

7. Insert the adapter into the bearing housing and push it in until the adapter is fully seated. The adapter should be at least 1/2 inch into the housing.

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Liying Dong



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