

Rolls Royce Silver Spur 1980-1992 Workshop Manual



Fig. T13-3 Removing the reaction center assembly

- 1 Roller clutch assembly
- 2 Reaction center
- 3 Gear ring
- 4 Output center



Fig. T13-4 Center support assembly

- 1 Oil seal ring
- 2 Gear ring
- 3 Intermediate shaft
- 4 Intermediate shaft
- 5 Intermediate shaft
- 6 Intermediate shaft
- 7 Intermediate shaft
- 8 Intermediate shaft
- 9 Intermediate shaft
- 10 Support to low speed
- 11 Thrust washer
- 12 Roller clutch assembly

Center support and intermediate clutch piston - To dismantle

1. Remove and discard the four oil seal rings from the center support (see fig. T13-4).
2. Remove the snap ring (see fig. T13-4).
3. Remove the spring washer and the clutch release springs.
4. Remove the intermediate clutch piston from the center support.
5. Remove and discard the inner and outer seals from the clutch piston.

Note

Do not remove the three splines which secure the roller clutch inner race to the center support.

Center support and intermediate clutch piston - To inspect

1. Wash all parts in clean paraffin, then dry with compressed air.
2. Examine the roller clutch inner race for scratches and indentations. Ensure that the lubrication hole is clear.
3. Examine the bush for scoring or wear.

Note

Ensure that the rear spiral of grooves (looking from front of the center support) is in a clockwise direction (see fig. T13-4).

If replacement is necessary proceed:

- a. With the aid of the bearing/bush tool (J-21485-B and J-8050), drive the bush into the center support.
- b. Press the bush to the full depth of the hole or the elongated slot in the bush (see fig. T13-4) in the oil delivery sleeve (groove) of the intermediate piston.
- c. Drive the bush into the hole, until the bush is flush to the top of the oil delivery sleeve (see fig. T13-4) below the top of the oil delivery sleeve.
- d. Ensure the bush is clean and is not damaged.

Check the bush for scoring or wear. If the bush is damaged, it must be replaced.

Check the piston bore in the center support for scoring or wear. If the bore is damaged, it must be replaced.

Inspect the piston seal grooves for damage and ensure that they are clean.

Examine the piston for cracks or porosity.

Examine the springs for collapsed coils or signs of distortion. Check the spring length against that of a new spring before deciding whether to renew the complete set of springs.

Center support and intermediate clutch piston - To assemble

1. Lubricate a new inner and a new outer seal with clean transmission fluid. Lubricate the seal grooves in the intermediate clutch piston and fit the seals with the lip facing away from the spring pistons.
2. Fit the intermediate clutch inner seal protector (J-21383) over the center support hub.
3. Fit the intermediate clutch piston (see fig. T13-7). Ensure that it seats fully in the center support.
4. Fit the spring guide and the three clutch release



Fig. T13-1 Gearshaft and valve mechanism

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