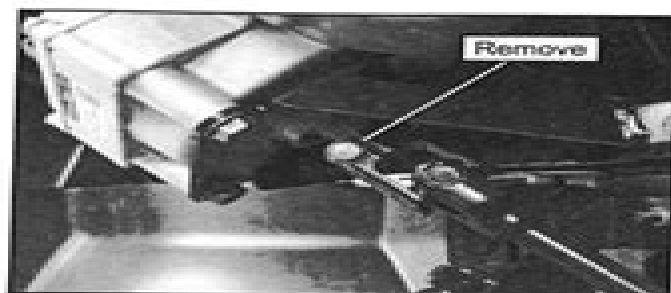
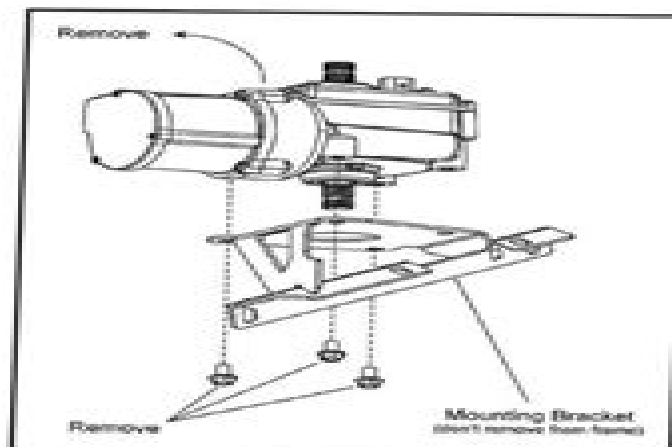


- Remove the pinch bolt retaining the lower power steering shaft to the power steering unit.



- Remove the (3) bolts retaining the power steering unit to the mounting bracket and remove the power steering unit from the vehicle.



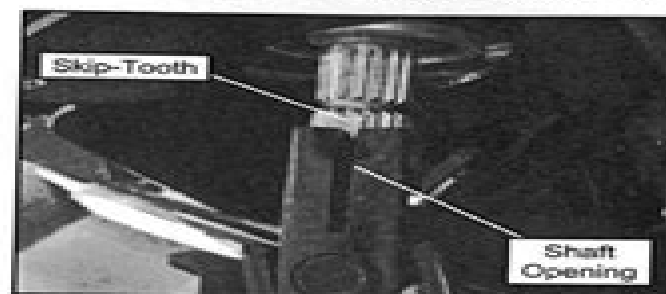
WARNING

Electronic Power Steering (EPS) units are not interchangeable between ATV and RANGER product lines.

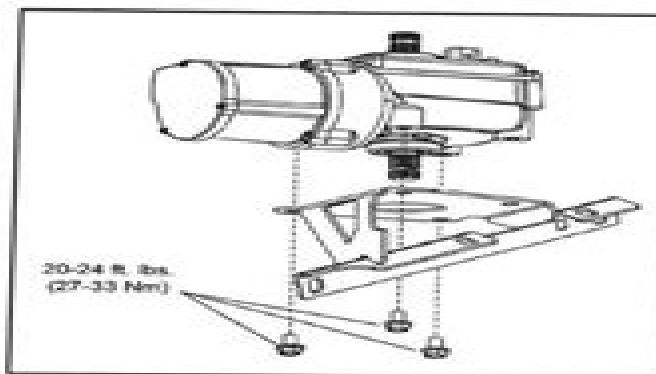
Power Steering Unit Installation

Refer to the "Power Steering Unit Removal" procedure for detailed photos and illustrations during installation.

- Install power steering unit onto mount bracket and align skip-tooth spline on power steering stub shaft with the opening in the lower power steering shaft.



- Torque the mounting bolts to specification.



$$\text{C} = \text{T}$$

Power Steering Unit Mounting Bolts:
20-24 ft-lbs (27-33 Nm)

Polaris 800 Midsize Repair Manual

Robert R. Redfield



Polaris 800 Midsize Repair Manual:

The Enigmatic Realm of **Polaris 800 Midsize Repair Manual**: Unleashing the Language is Inner Magic

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