

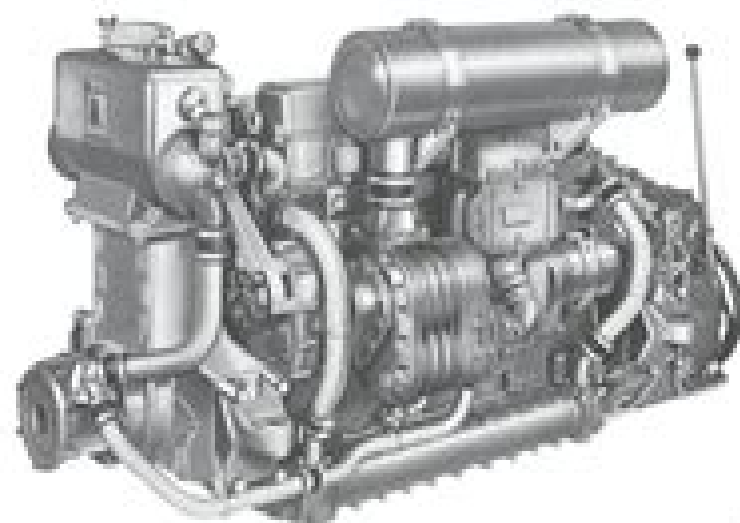


Fig. 1 Supercharged marine engine

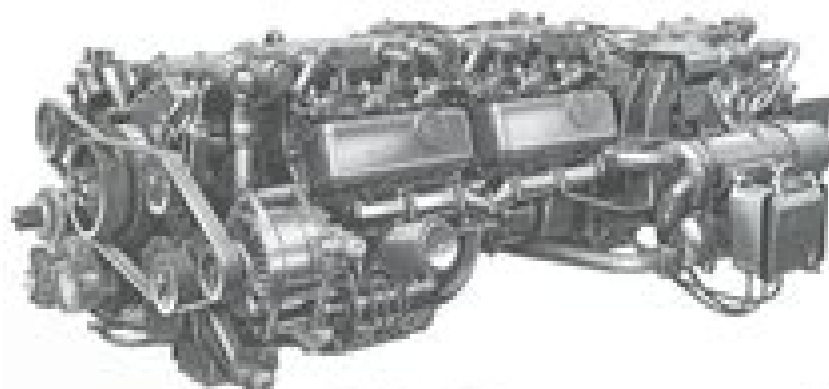


Fig. 2 Reduced engine

ENGINE DATA

SIZE		
Cyl. Cyl. and Cr.		3.127 cu. (200.175 cu. in.)
Stroke (Cyl. Cyl.)		5.000 cu. (312.000 cu. in.)
WEIGHT		
Oil engine		3.000 cu. (192.000 cu. in.)
DISPLACEMENT VOLUME		
Cyl.		395.1 cu. in. (6.5 liter)
Cyl.		742.0 cu. in. (12.17 liter)
Cyl.		896.0 cu. in. (14.7 liter)
Stroke (Cyl. Cyl.)		746.0 cu. in. (12.34 liter)
COMPRESSION RATIO		
Normally aspirated Cyl. Cyl. and Cr.		16 to 1
Normally aspirated Stroke (Cyl. Cyl.)		17 to 1
Supercharged Cyl. Cyl. and Cr.		18 to 1
Supercharged Cyl. Cyl. and Cr. 1/2 inch lead		18 to 1
Supercharged Cyl. Cyl. and Cr. 1/2 inch lead		18 to 1
VALVE TIMING		
Intake valve open		11 deg. before T.D.C.
Intake valve close		51 deg. after B.D.C.
Exhaust valve open		45 deg. before B.D.C.
Exhaust valve close		19 deg. after T.D.C.
VALVE FLAPPER CLEARANCE		
(Engine hot or cold)		
Intake and exhaust		0.005 in. (0.127 mm.)
FUEL INJECTION TIMING		As designed on engine acceptance
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder		1, 3, 4, 2
Cylinder		1, 4, 3, 2, 1, 3
Cylinder		1, 4, 3, 2, 1, 3, 4
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb.)		
ACTUATOR VERTICAL		
Normally aspirated		1.00
Supercharged		1.20
Exhausted		1.70

Rolls Royce 20 25 Workshop Manual

G Orfield



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