Place generous amounts of grease (PN 2871551) into the pocket before installing the sector gear and other components.



Install the shift gear (16T) (G) on the shift drum shaft.
 Install the sector gear (F) in the bushing pocket on the left side. Aligning the timing marks on the gears.



 Install the O-ring (if not yet done) and lockout disc (H) onto the shift drum shaft. Be sure to install the lockout disc (H) and detent star (J) with the raised edge facing outward.



18. Install the detent pawl (I) onto the shift shaft. Install the detent star (J). Install a new O-ring onto the shift shaft. Apply a small amount of grease onto the O-rings and end of the shift dram.



19. Install the compression spring (K).



- Apply Crankcase Scalant (3-Bond) (PN 2871557) onto the cover and case mating surfaces.
- Install the belicrank onto the shift shaft. Note the key splined on the belicrank and shaft. Install the nut. Torque the nut to 12-18 ft.lbs. (16-26 Nm).
- Install the transmission switch and secure the switch with the retaining ring.



Polaris Atv Sportsman 500 2008 Service Repair Manual

RS Peters

Polaris Atv Sportsman 500 2008 Service Repair Manual:

Reviewing **Polaris Atv Sportsman 500 2008 Service Repair Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Polaris Atv Sportsman 500 2008 Service Repair Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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