

Crankshaft assembly

Crankshaft

| | |
|--|-------------------------------------|
| Diameter of main journals | 50.98/50.98 mm (2.0071/2.0048 in) |
| Maximum permissible wear and ovality of main journals | 0.02 mm (0.001 in) |
| Width of front journal | 21.30/21.3 mm (0.841/0.84 in) |
| Width of centre journal | 22.26/22.42 mm (0.876/0.897 in) |
| Width of all other journals | 20.5/21.1 mm (0.807/0.83 in) |
| Diameter of crank pins | 52.98/53.01 mm (2.1254/2.1264 in) |
| Maximum permissible wear and ovality of crank pins | 0.02 mm (0.001 in) |
| Width of crank pins | 21.25/21.33 mm (0.837/0.858 in) |
| Crankshaft end-flange | 6.00/6.26 mm (0.236/0.246 in) |
| Diameter of rear flange | 66.84/66.95 mm (2.6315/2.632 in) |
| Minimum permissible diameter of rear flange (sketch) | 66.34 mm (2.61 in) |
| Diameter for front oil seal | 34.985/34.995 mm (1.3769/1.3778 in) |
| Minimum permissible diameter for front oil seal (sketch) | 34.72 mm (1.367 in) |
| Diameter for scuffed pulley | 21.28/22.02 mm (0.838/0.868 in) |
| Diameter of recess for spring bearing | 22.56/22.69 mm (0.888/0.893 in) |
| Depth of recess for spring bearing | 20.8 mm (0.82 in) |
| Crankshaft journals and crank pins | +0.00 mm (-0.0012 in) |

Main bearings

| | |
|-----------------------------------|--|
| Type | Steel back, aluminium lin bearing material |
| Bearing width, centre bearing | 24.27/24.52 mm (0.9558/0.9654 in) |
| Bearing width, all other bearings | 22.26/22.42 mm (0.8804/0.89 in) |
| Bearing thickness | 1.52/1.6 mm (0.0598/0.063 in) |
| Back diameter | 27.005/27.262 mm (1.0651/1.0738 in) |
| Bearing clearance | 0.023/0.073 mm (0.0009/0.0029 in) |
| Available undersize bearings | -0.50 mm (-0.0197 in) |

Crankshaft thrust washers

| | |
|-----------|--|
| Type | Steel back, aluminium lin bearing material |
| Position | Back side of centre main bearing |
| Thickness | 2.31/2.38 mm (0.091/0.093 in) |

Perkins Prima M80t Service Manual

Caterpillar Tractor Company



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