

Proper paper feed depends almost entirely upon the condition of the platen and the feed rolls. If these are in good condition, your paper feed problems are about solved. <u>Review</u> the platen and feed roll pages of the General Information Section. This information will help you determine if a new platen or new feed rolls are necessary.

CAUTION: Never assume that by merely adjusting the tension of the feed rolls you will always eliminate the paper feed problem.

To adjust the front feed rolls, turn adjusting screws in to increase the tension and out to decrease

the tension. The front center feed roller has a heavier spring. This is to equalize the pressure on the front shaft. Check that the tension is even on all three front rolls. There should be slightly more pressure on the front rolls than on the rear roll.

To adjust the <u>rear feed roll</u>, turn nut (4) <u>in</u> to increase the tension and <u>out</u> to decrease the tension. The tension should be the same at both ends. Never place excessive tension on the rear roll as this will cause the paper to wrinkle.

Royal Manual Typewriter Repair

United States. Surgeon-General's Office

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