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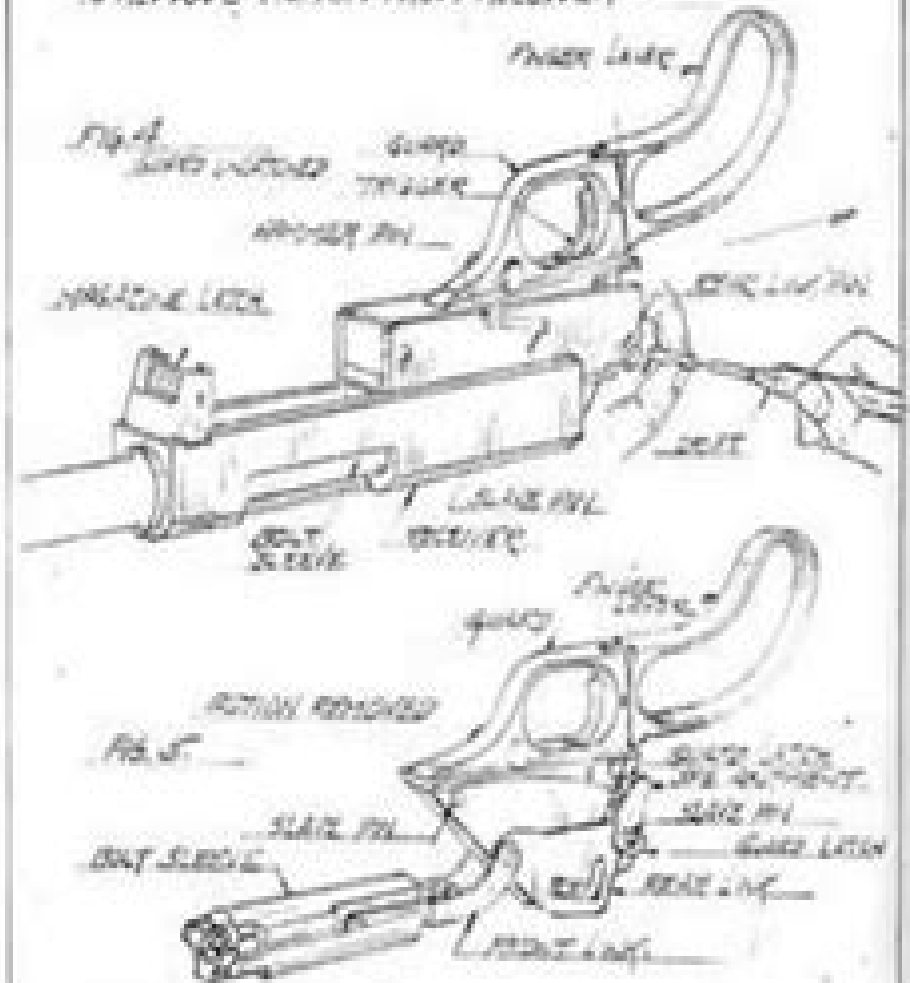
MODEL 98 LEVER ACTION
CENTER FIRE RIFLE



PRODUCTS SERVICE DEPARTMENT
WINCHESTER-WEAVER DIVISION
Olin Corporation CHEMICAL CORPORATION
NEW HAVEN 8, CT 06511

TO TAKE DOWN M/98 LEVER ACTION.

TO REMOVE ACTION FROM RECEIVER -



With the receiver and barrel inverted, preferably held in a vise, tap out the hammer pin and rear link pin using slide pins only as long as distance between receiver side plates ($1\frac{1}{2}$ "). A slide pin is one pin replacing another staller pin to facilitate assembly operation. The action may now be removed as a unit from rear end of receiver.

RT 1165a J. J. Gaff

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