

## SECTION

# 2

## FUEL SYSTEM

### GENERAL

The fuel system includes the fuel tank, fuel pump, carburetor and reed valves.

Troubleshooting and a brief description of the operation of the fuel system are covered in this subsection.

### OPERATION

The fuel tank is non-pressurized. A diaphragm-displacement fuel pump on the motor draws fuel from the tank and sends it to the carburetor bowls. Piston upstroke creates a low pressure which draws air through the throat of the carburetor. A restriction (venturi) in the throat reduces air pressure and increases air velocity.

Reduction of air pressure causes fuel to be drawn into and mixed with the incoming air stream to form the air/fuel mixture.

The air/fuel mixture enters the crankcase through reed inlet valves. The reed valves operate automatically, opening when the pressure in the crankcase is low enough to allow outside pressure to overcome reed tension. Figure 1.

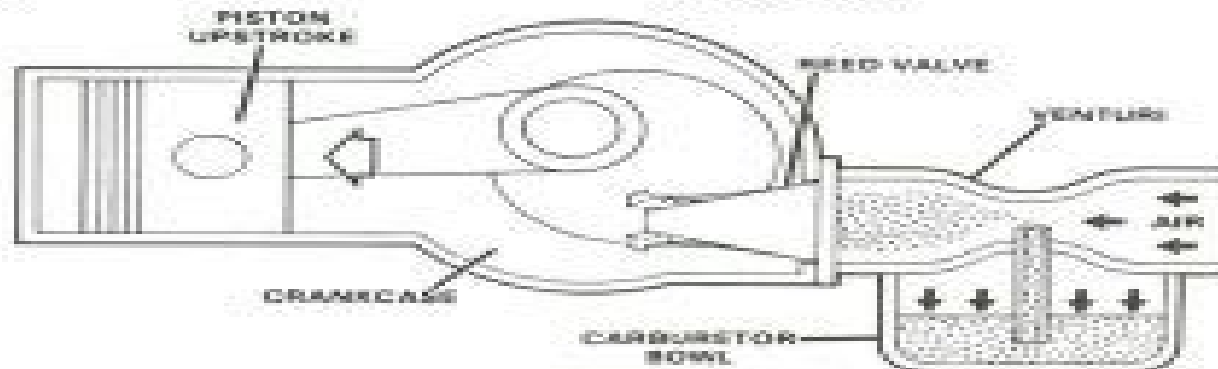


Figure 1.

### TROUBLESHOOTING

**General.** When a motor will not start because of a problem in the fuel system, a series of steps can be taken to pinpoint the cause of the trouble. Fuel from the tank must reach the combustion chamber. Any interruption of this flow will stop the motor. The following suggested check list will help to determine the exact cause of the trouble.

**Checking Fuel Flow.** First make sure that there is a fresh supply of properly mixed fuel in the tank. Open the vent of the fuel tank cap and prime the motor by squeezing the prime bulb. When the carburetor bowls are full of fuel, the prime bulb will become hard.

**No Fuel to Carburetor Bowls.** If any of the carburetor bowls are dry, check the fuel lines for an obstruction. Disconnect the fuel line from the fuel pump. Direct the fuel line into a suitable container and squeeze the bulb. Fuel should come out if the line is not obstructed. Disconnect the fuel pump to carburetor line from the carburetor and direct line into a suitable container. Squeeze the bulb.

# Owners Manual For Force Motor

**David Kirk**



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