

# SERVICE MANUAL

## MOUNTING ENGINE ON STAND

Section 1  
Page 1

### MOUNTING ENGINE ON STAND

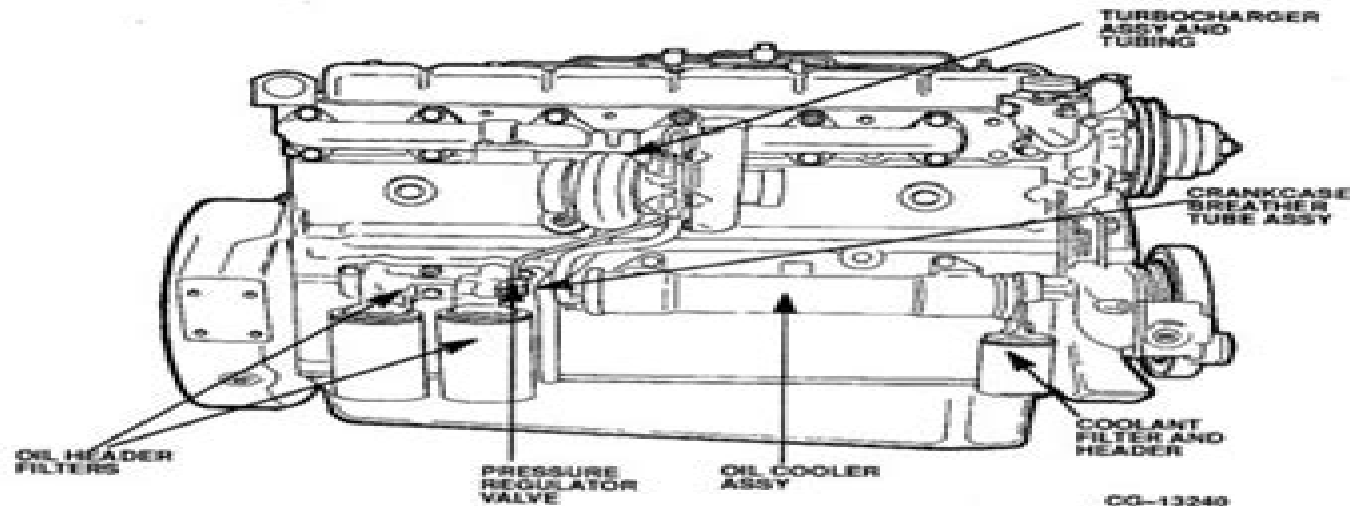


Figure 1.1. Component Removal Prior to Mounting the Engine on the Stand

1. Remove the items indicated in Figure 1.1 to allow installation of the engine on the mounting stand.

**NOTE:** WC engines require removal of the charge air cooler assembly and the corresponding pipes and engine mounting bracket.

**NOTE:** Remove 45 degree elbow located in oil galley behind oil cooler assembly in order to mount adapter plate.

#### **IMPORTANT**

**WHENEVER MOUNTING AN ENGINE TO A**

**REPAIR STAND, REFER TO THE INSTRUCTIONS INCLUDED WITH THE MOUNTING STAND AND ITS CORRESPONDING ADAPTER PLATES FOR SPECIFIC DIRECTIONS ON THEIR SAFE USE. USE ONLY GRADE 8 BOLTS WHEN MOUNTING THE ENGINE TO AN ENGINE STAND.**

2. Install the recommended adapter plate SE-1962-9 as directed. Refer to the instructions included with the engine stand SE-1962. See Figures 1.2 and 1.3.

# Perkins 1300 Manual

**SJ Ball**



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