

Torque Values for RTJs

NPS	Class 900						Class 1500					
	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M
		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)
½	4	¾	4 ¾	12	157	119	4	¾	4 ¾	12	157	119
¾	4	¾	4 ¾	14	157	119	4	¾	4 ¾	14	157	119
1	4	¾	5	16	254	193	4	¾	5	16	254	193
1 ½	4	¾	5	18	254	193	4	¾	5	18	254	193
1 ¾	4	1	5 ¾	20	381	290	4	1	5 ¾	20	381	290
2	8	¾	5 ¾	24	254	193	8	¾	5 ¾	24	254	193
2 ½	8	1	6 ¾	27	381	290	8	1	6 ¾	27	381	290
3	8	¾	5 ¾	31	254	193	8	1 ½	7	35	566	431
4	8	1 ½	6 ¾	37	566	431	8	1 ½	7 ¾	39	803	612
5	8	1 ½	7 ¾	41	803	612	8	1 ½	1 ½	44	1457	1110
6	12	1 ½	7 ¾	45	566	431	12	1 ½	10 ¾	46	1098	836
8	12	1 ½	8 ¾	49	1098	836	12	1 ½	12 ¾	50	1887	1438
10	16	1 ½	9 ¾	53	1098	836	12	1 ½	13 ¾	54	2985	2274
12	20	1 ½	10	57	1098	836	16	2	15 ¾	58	3629	2765
14	20	1 ½	11	62	1457	1110	16	2 ½	16 ¾	63	5322	4055
16	20	1 ½	11 ¾	66	1887	1438	16	2 ½	18 ¾	67	7415	5650
18	20	1 ½	13 ¾	70	2985	2274	16	2 ½	20 ¾	71	9043	-
20	20	2	14 ¾	74	3629	2756	16	3	22 ¾	75	11865	-
24	20	2 ½	18	78	7415	5650	16	3 ½	25 ¾	79	19149	-

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Mike Jess

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'Mike Jess' text.

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although iso doesn t directly specify the requirements to be iso 9001 certified it follows the 7 principles of the iso quality management system which are 1 customer focus see more