

RETURN AIR PROVISIONS

Upflow models draw the return air from the base of the furnace. A stand or return air duct must be supplied to the furnace to provide the required return air.

Downflow models draw the return air from the top of the furnace. The minimum required clearance to the top of the furnace is detailed on the furnace rating plate. Additional clearance may be required depending upon filter accessibility.

For each application, the U.S.A. home manufacturer shall comply with all of the following conditions to have acceptable return air systems for closet installed forced air heating appliances:

- Regardless of the location, the return air opening into the closet shall not be less than specified in the appliance's listing.
- Means shall be provided to prevent inadvertent closure by a flat object placed over the return air opening when it is located in the floor of the closet (versus the vertical front or side wall).
- The cross-sectional area of the return duct system leading into the closet shall not be less than 390 square inches.
- The total free area of openings in the floor or ceiling registers serving the return air duct system must be at least 352 sq. in. At least one register should be located where it is not likely to be covered by carpeting, boxes and other objects.
- Materials located in the return duct system must have a flame spread classification of 200 or less. This includes a closet door if the furnace is in a closet.
- Noncombustible pans having 1" upturned flanges are located beneath openings in a floor duct system.
- Wiring materials located in the return duct system shall conform to Articles 300-22 of the National Electrical Code (ANSI C1/NFPA-70).
- Gas piping is not run in or through the return duct system.
- Test the negative pressure in the closet with the air-circulating fan operating at high speed and the closet closed. The negative pressure is to be no more negative than minus 0.05 inch water column.

- For floor return systems, the manufactured home manufacturer shall affix a prominent marking on or near the appliance where it can be easily read when the closet door is open. The marking shall read:



CAUTION:

HAZARD OF ASPHYXIATION: Do not cover or restrict return air opening.

- Air conditioning systems may require more duct, register and open lower area to obtain necessary airflow. Use NORDYNE's certiduct program to determine proper duct size for A/C.

AIR DISTRIBUTION SYSTEMS

For proper air distribution, the supply duct system must be designed so that the static pressure measured external to the furnace does not exceed the listed static pressure rating shown on the furnace rating plate.

Three typical distribution systems are illustrated in Figure 2. Location, size, and number of registers should be selected on the basis of best air distribution and floor plan of the home.

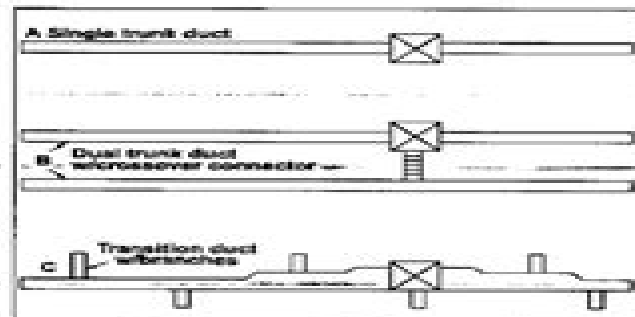


Figure 2. Typical Supply Duct System

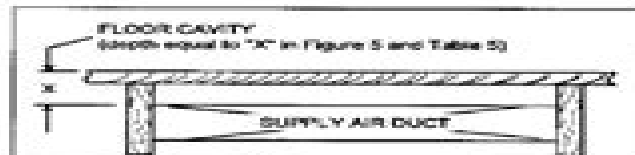


Figure 3. Floor Cavity Cut-Out

Nordyne Water Heater Manual

TD Snyder



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