

Rolls Royce Silver Cloud 1955-1966 Workshop Manual

Workshop Manual

Rolls Royce Silver Cloud, Silver Cloud II and Phantom II
Series 30, Series 32 and Series Commercial 32

Rolls Royce Silver Cloud II and Bentley 3.5



Fig. 313. Front propeller shaft and water pump
used in series

- | | | |
|---------------------------|---------------------------|---------------------------|
| 1. RUBBER BOOT HOSE CLIP | 21. WASHER | 41. WATER PUMP |
| 2. RUBBER BOOT | 22. WASHER | 42. RUBBER BOOT HOSE CLIP |
| 3. RUBBER BOOT HOSE CLIP | 23. RUBBER BOOT HOSE CLIP | 43. RUBBER BOOT HOSE CLIP |
| 4. RUBBER BOOT HOSE CLIP | 24. RUBBER BOOT HOSE CLIP | 44. RUBBER BOOT HOSE CLIP |
| 5. RUBBER BOOT HOSE CLIP | 25. RUBBER BOOT HOSE CLIP | 45. RUBBER BOOT HOSE CLIP |
| 6. RUBBER BOOT HOSE CLIP | 26. RUBBER BOOT HOSE CLIP | 46. RUBBER BOOT HOSE CLIP |
| 7. RUBBER BOOT HOSE CLIP | 27. RUBBER BOOT HOSE CLIP | 47. RUBBER BOOT HOSE CLIP |
| 8. RUBBER BOOT HOSE CLIP | 28. RUBBER BOOT HOSE CLIP | 48. RUBBER BOOT HOSE CLIP |
| 9. RUBBER BOOT HOSE CLIP | 29. RUBBER BOOT HOSE CLIP | 49. RUBBER BOOT HOSE CLIP |
| 10. RUBBER BOOT HOSE CLIP | 30. RUBBER BOOT HOSE CLIP | 50. RUBBER BOOT HOSE CLIP |
| 11. RUBBER BOOT HOSE CLIP | 31. RUBBER BOOT HOSE CLIP | 51. RUBBER BOOT HOSE CLIP |
| 12. RUBBER BOOT HOSE CLIP | 32. RUBBER BOOT HOSE CLIP | 52. RUBBER BOOT HOSE CLIP |
| 13. RUBBER BOOT HOSE CLIP | 33. RUBBER BOOT HOSE CLIP | 53. RUBBER BOOT HOSE CLIP |
| 14. RUBBER BOOT HOSE CLIP | 34. RUBBER BOOT HOSE CLIP | 54. RUBBER BOOT HOSE CLIP |
| 15. RUBBER BOOT HOSE CLIP | 35. RUBBER BOOT HOSE CLIP | 55. RUBBER BOOT HOSE CLIP |
| 16. RUBBER BOOT HOSE CLIP | 36. RUBBER BOOT HOSE CLIP | 56. RUBBER BOOT HOSE CLIP |
| 17. RUBBER BOOT HOSE CLIP | 37. RUBBER BOOT HOSE CLIP | 57. RUBBER BOOT HOSE CLIP |
| 18. RUBBER BOOT HOSE CLIP | 38. RUBBER BOOT HOSE CLIP | 58. RUBBER BOOT HOSE CLIP |
| 19. RUBBER BOOT HOSE CLIP | 39. RUBBER BOOT HOSE CLIP | 59. RUBBER BOOT HOSE CLIP |
| 20. RUBBER BOOT HOSE CLIP | 40. RUBBER BOOT HOSE CLIP | 60. RUBBER BOOT HOSE CLIP |

Propeller Shafts — to assemble

Insert the shafts in individual water pumps, ensuring that they are of the correct thickness, so that they fit in the correct position.

Tighten the flange bolts to the correct torque, ensuring that they are of the correct thickness, so that they fit in the correct position.

When fitting new friction discs to the propeller shaft, ensure that they are of the correct thickness, so that they fit in the correct position.

32 cars:

Friction disc — 862.3666 — 9.187 in. (23.43 in.)

32 cars:

Friction disc — 862.3662 — 9.270 in. (23.63 in.)

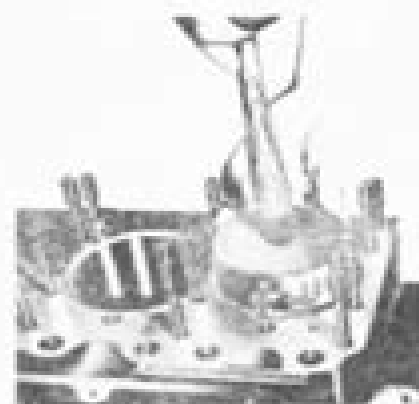


Fig. 314. Detail of front 3.5 compressor water pump

Diagram (Page 313) in Engine Manual
Third paragraph to read:

The liquid bearings... are of the correct thickness, so that they fit in the correct position.

Fig. 314

The propeller shaft... are of the correct thickness, so that they fit in the correct position.

The propeller shaft... are of the correct thickness, so that they fit in the correct position.

The propeller shaft... are of the correct thickness, so that they fit in the correct position.

CONNECTED TO PISTON

The piston... are of the correct thickness, so that they fit in the correct position.

Pin identification

The 3.5 compressor water pump... are of the correct thickness, so that they fit in the correct position.

The 3.5 compressor water pump... are of the correct thickness, so that they fit in the correct position.

The measuring information in the diagram is applicable to the 3.5 engine.

Neutralised bolt — To ensure (Page 313) in Engine Manual

Fourth paragraph to read:

When fitted the bolt should be dimensioned to the correct thickness, so that they fit in the correct position.

Connecting rods and pistons — To ensure (Page 313) in Engine Manual

Fifth paragraph to read:

To ensure that the piston is fitted correctly relative to the connecting rod, the following procedure must be observed.

Due to the self-aligning property the piston is "forced" to identify by the "FRONT" towards the crank, and must be fitted with the "FRONT" towards the front of the engine.

Fit the connecting rod to the piston in such a way as to ensure that the large end of the connecting rod and cap are correct to the standard (see Fig. 315) in Engine Manual.

The piston shown in Figures 313, 314 and 315 is the 3.5 compressor water pump. The 3.5 compressor water pump... are of the correct thickness, so that they fit in the correct position.

The measuring information in this Section is applicable to the 3.5 engine.



Roll Royce Silver Cloud Workshop Manual

Annelies Wilder-Smith



Roll Royce Silver Cloud Workshop Manual:

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