

2. Remove the rocker assembly; tighten the cylinder head nuts in the correct sequence (see Fig. 1) and to the correct torque of 35—40 ft-lb (47.6—53.5 kg-m).
3. Reset the valve tip clearance to .010 in. (.25 mm) with the engine hot (see Page 32).
4. Check the tension of the fan belt (see Page 32).
5. Check the tightness of all external joints, windows, reservoirs, etc.
6. Start the engine and check for any fuel, coolant or lubricating oil leaks.
7. Adjust idling speed if necessary.

operating instructions

STARTING THE ENGINE

If weather or engine is warm, switch on and cranks the engine stop control is in the "run" position. Adjust accelerator to the fully open position and engage the starter motor by turning the starter motor switch in a clockwise direction to the "start" position (see Fig. 2).

As soon as the engine starts, release the starter switch to the "off" position.

Always be sure that the starter pinion and flywheel have stopped rotating before reengaging the starter motor; otherwise the ring or pinion may be damaged.

TO STOP THE ENGINE

A spring loaded stop control is located near the normal engine controls and functions by cutting off the fuel at the fuel injection pump.

To operate, pull the knob and hold in this position until the engine comes to a stop. Ensure that the control returns to the "run" position; otherwise difficulty may be experienced in restarting the engine.

COLD STARTING

Switch on, cranking the engine stop control is in the "run" position.

Turn on the fuel supply tap of the cold starting aid (never release flap).

Turn the starter switch to the "start" position and hold it there for 15 seconds to twenty seconds.

With the accelerator in the fully open position, turn the starter switch to the "stop" and "start" position, thereby engaging the starter motor.

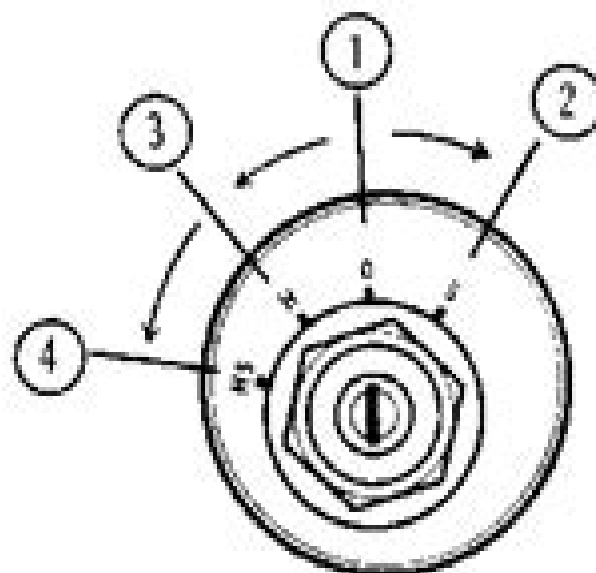


Fig. 2.

Combined Hand/Start Switch	
1. Off Position.	3. Heat Position.
2. Run Position.	4. Start and Stop Position.

Owners Manual Perkins Generator 4

DJ Losen



Owners Manual Perkins Generator 4:

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