

A. GUIDE BAR AND CHAIN

Increase the service life of your Guide Bar and Chain by:

- Using the saw properly and as recommended in this manual.
- Maintaining correct Chain Tension, page 8.
- Proper lubrication, page 10.
- Regular maintenance as described in this section.

1. CHAIN MAINTENANCE

- Sharpen the chain when:
 - Wood chips are small and powdery. Wood chips made by the saw chain should be about the size of the teeth of the chain.
 - Saw has to be forced through the cut.
 - Saw cuts to one side.

CAUTION: Always wear gloves when handling the chain. The chain can be sharp enough to cut you even though it may be too dull to cut wood.

a. CLEAN TREE SAP FROM THE CHAIN BEFORE IT IS SHARPENED:

- 1.) Soak chain in a petroleum based solvent or a detergent and water solution
- 2.) Dry chain thoroughly.
- 3.) Immerse the clean chain in light oil until oil seeps into the rivet holes.

NOTE: Do not run a chain which has been cleaned without lubricating it first.

b. SHARPENING INSTRUCTIONS

Items required:

Gloves	Depth Gauge Tool
7/32" dia. file	Flat file
6" file holder	Vise

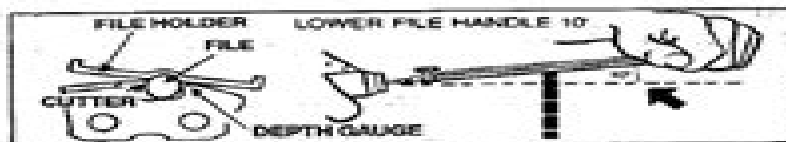


Figure 30



Figure 31



Figure 32

4.) Sharpen cutters.

- a.) Support the square rod on the file holder (with 7/32" round file) on cutter top plate. Figure 30.
- b.) Hold the file holder level with the 30° guide mark parallel to the center of the chain and lower file handle 10°. Figure 30.
- c.) File from inside forward outside of cutter, straight across, on forward stroke only. Use 2 or 3 strokes per cutting edge. Figure 31.
- d.) Keep all cutters the same length. Figure 32.
- e.) File enough to remove any damage to cutting edge (side & top plate) of cutter. Figure 32.
- f.) File P72S chain to meet specifications shown in Figure 33.

⚠ WARNING

Maintain the proper hook angle according to the manufacturer's specification for the chain you are using. Too much hook angle will increase the chance of kickback which can result in serious personal injury. Figure 33 & 35.

5.) Correct Depth Gauges

- a.) Place depth gauge tool over each cutter depth gauge. Figure 34.
- b.) File level with the flat file if depth gauge is higher than the depth gauge tool.
- c.) Maintain rounded front corner of depth gauge with a flat file. Figure 34 & 35.

NOTE: The very top of the depth gauge should be flat with the front half rounded off with a flat file.

⚠ WARNING

Depth gauge tool is required to insure proper depth gauge. Filing the depth gauge too deep will increase the chance of kickback which can result in serious personal injury.



Figure 33



Figure 34

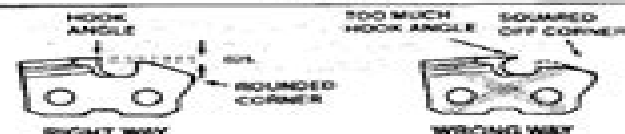


Figure 35

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