

Guide to Portland Cement Plastering

Reported by ACI Committee 524

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James J. Rose, past Chairman of the Committee and Richard N. Parker were leaders in the plastering industry and they will be greatly missed.

This guide is an update of ACI 524, "Guide to Portland Cement Plastering," which was published in 1964. There are a number of revisions reflecting increased knowledge of plaster and the use of current materials and methods. Recommendations for producing good portland cement-based plaster are described. Various characteristics, procedures, and alternates with advantages and disadvantages are given.

Keywords: accessories; admixtures; application; bases; bond; brown coat; cement; color; cracking (fracturing); curing; fah coat; flurring; masonry; metal lath; mixing; plaster; proportioning; reinforcement; scratch coat; shrinkage; stucco; texture.

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