

STEERING GEAR DRIVELINE ALIGNMENT

All drive shafts, pin and universal joint assemblies and steering gear to chassis and tie rod assemblies, incorporating steering knuckle assemblies, described as follows:

1. Mount the tie rod bar level, and immediately checked for torque to insure the steering knuckle is free.
2. Turn the steering wheel until the driver or the OFFER end of the steering arm is in center, then level the driver or the lower U-joint.

NOTE: When checking for alignment, keep in mind that the wheel on the LOWER driver is checked with reference to the driver on the upper shaft.

TRUCK MODEL	STEERING GEAR SPECIFICATIONS	SLIP JOINT PHASING
C500	Rear-Mounted GEMMER Gear	3 Splines Clockwise
C500-S2 C500-S12	Rear-Mounted GEMMER Gear	3 Splines Clockwise
	Rear-Mounted SHEPPARD Gear	9 Splines Clockwise
W500-S2 W500-S12	Steering Gear Angled Forward, SHEPPARD or GEMMER	3 Splines Clockwise
W500-A	Steering Gear Angled to Rear, SHEPPARD or GEMMER	U-joints in Phase (Arrows in Line)
OFF-HIGHWAY: 548, 552, 553, 552, 554, 553, 553-A, 553-S, 554	Rear-Mounted GEMMER Gear	3 Splines Clockwise
	Rear-Mounted SHEPPARD Gear	9 Splines Clockwise
OFF-HIGHWAY: 548-S, 550	Rear-Mounted GEMMER Gear	U-joints in Phase
BRUTE	SHEPPARD or Dual ROSS Gear	U-joints in Phase (Arrows in Line)
K100C	GEMMER Gear Left-Hand Drive	3 Splines Counterclockwise
K100CR K100CRC	GEMMER Gear Right-Hand Drive	4 Splines Clockwise

Owners Manual Kenworth T66

Clemens Wendtner



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