



Fig. 5E-16 Checking Rotor for Lateral Runout

approximately one inch from the rotor edge. Set the dial at zero. Move the rotor one complete rotation, checking the indicator as the rotor moves.

NOTE: Runout must be checked on car or on bench - mounted spindle. Do not check runout on disc turning lathe.

For lateral runout specifications see - SPECIFICATIONS.

PARALLELISM CHECK (THICKNESS VARIATION)

Parallelism is the measurement of the variations in thickness of the rotor at several points around the circumference of the rotor. Measurements must be made at the same distance from the edge of the rotor and an indicator which reads .0001" must be used (Fig. 5E-17). An acceptable, but less preferable, method would be to use a micrometer to measure the rotor thickness at a minimum of twelve places around the rotor.

Disc brake roughness is most often caused by bad parallelism. The specification (.0007) is extremely close, and even small deviations may cause a brake vibration. A rotor that does not meet the specifications must be discarded and replaced with a new rotor, or machined to specification.

SURFACE TOLERANCE AND FINISH

Improper surface finish will shorten lining life. Differences in finish smoothness between rotors may



Fig. 5E-17 Measuring Parallelism

cause a brake pull. Surface finish can not be measured with normal service equipment.

Light scoring of the rotor surfaces not exceeding 0.015" in depth, which may result from normal use, is not detrimental to brake operation.

THICKNESS

Measure thickness with a micrometer.

NOTE: When total rotor thickness is less than .965" (Tempest, Grand Prix) or 1.215" (Pontiac), rotor must be replaced. If rotor is too thin, the linings may dislodge.

DISC ROTOR SERVICE

Extremely close control of the disc rubbing surfaces is necessary. The specification for parallelism of the two rotor faces (.0007) is particularly critical with regard to brake roughness. Differences in finish smoothness between rotors will cause a brake pull. If the rotor is too thin, the linings may become dislodged.

Because of the accuracy required, refinishing of the rubbing surface is not recommended unless precision equipment is available and surfaces can be held within specifications listed. Specifically, adapters which mount against the bearing surface of the race should be used, as it has been found that other adapters actually put runout into the rotor (Fig. 5E-18 and 5E-19).

When turning rotors, it is very important that **BOTH** sides be turned. It is not necessary, however, that equal

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Siddappa N.Byrareddy



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Table of Contents Pontiac Brakes Manual

1. Understanding the eBook Pontiac Brakes Manual
 - The Rise of Digital Reading Pontiac Brakes Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Brakes Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pontiac Brakes Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Brakes Manual
 - Personalized Recommendations
 - Pontiac Brakes Manual User Reviews and Ratings
 - Pontiac Brakes Manual and Bestseller Lists
5. Accessing Pontiac Brakes Manual Free and Paid eBooks
 - Pontiac Brakes Manual Public Domain eBooks
 - Pontiac Brakes Manual eBook Subscription Services
 - Pontiac Brakes Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Pontiac Brakes Manual Compatibility with Devices
 - Pontiac Brakes Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pontiac Brakes Manual
 - Highlighting and Note-Taking Pontiac Brakes Manual
 - Interactive Elements Pontiac Brakes Manual
8. Staying Engaged with Pontiac Brakes Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pontiac Brakes Manual
9. Balancing eBooks and Physical Books Pontiac Brakes Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pontiac Brakes Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Pontiac Brakes Manual
 - Setting Reading Goals Pontiac Brakes Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Pontiac Brakes Manual
 - Fact-Checking eBook Content of Pontiac Brakes Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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