

Pontiac Montana 2005-2009 Workshop Manual



Fig. 3: Identifying Engine Block & Component
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

Tighten: Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

Tighten: Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

Pontiac Montana Maintenance Manual

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Table of Contents Pontiac Montana Maintenance Manual

1. Understanding the eBook Pontiac Montana Maintenance Manual
 - The Rise of Digital Reading Pontiac Montana Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Montana Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pontiac Montana Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Montana Maintenance Manual
 - Personalized Recommendations
 - Pontiac Montana Maintenance Manual User Reviews and Ratings
 - Pontiac Montana Maintenance Manual and Bestseller Lists
5. Accessing Pontiac Montana Maintenance Manual Free and Paid eBooks
 - Pontiac Montana Maintenance Manual Public Domain eBooks
 - Pontiac Montana Maintenance Manual eBook Subscription Services
 - Pontiac Montana Maintenance Manual Budget-Friendly Options

6. Navigating Pontiac Montana Maintenance Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Pontiac Montana Maintenance Manual Compatibility with Devices
 - Pontiac Montana Maintenance Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pontiac Montana Maintenance Manual
 - Highlighting and Note-Taking Pontiac Montana Maintenance Manual
 - Interactive Elements Pontiac Montana Maintenance Manual
8. Staying Engaged with Pontiac Montana Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pontiac Montana Maintenance Manual
9. Balancing eBooks and Physical Books Pontiac Montana Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pontiac Montana Maintenance Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Pontiac Montana Maintenance Manual
 - Setting Reading Goals Pontiac Montana Maintenance Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Pontiac Montana Maintenance Manual
 - Fact-Checking eBook Content of Pontiac Montana Maintenance Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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