

- **Develop Safe Work Habits-** Unsafe actions are identified as the cause of most accidents involving the use of tools and machines. Be familiar with the equipment and know how to use it safely. Use the correct tool for the job and check its condition before starting. Observe the warnings and cautions in this manual and take special precautions when working around electrical equipment. Don't work alone if possible and don't take risks.

Be prepared if an accident does occur. Numerous agencies such as the Red Cross and your local police and fire departments offer basic courses in first aid, mouth-to-mouth resuscitation, and fire control. Take advantage of these offerings so you are ready to respond when an accident happens. Learn to be Safety-Conscious and make safe practices a part of your work routine.

SET REMOVAL

Some service procedures will require that the generator set be removed from the coach. Because of the wide variety of generator set installations, it is impossible to specify the exact removal procedures for each generator set. Depending on the manufacturer, the set might be removable through the side, back, or bottom of the coach. Contact the coach manufacturer to obtain their recommendations before attempting to remove the set from the coach. Use adequate lifting devices and provide sufficient support for the generator set. Keep hands and feet clear during lifting.

Once a satisfactory method for removing the generator set has been determined, disconnect the items listed. Refer to Figure 1 for a typical installation.

- Disconnect the ~~vehicle~~ negative (-) battery cable at the battery terminal.
- Disconnect the **generator set** negative (-) battery cable at the battery terminal and at the generator set.
- Remove the control box cover and disconnect: (A) Positive battery cable from start solenoid. (B) Load wires from terminal block. Tag all load wires to provide positive identification when reconnecting.
- Pull the battery cable and load wires from the control box.
- Disconnect the remote control wiring from the remote terminal block within the control (or disconnect remote control wire plug if applicable).
- Disconnect fuel line at the fuel pump. Securely plug the end of the fuel line to prevent fuel leakage or an accumulation of explosive gasoline vapor.
- Remove the exhaust heat shield (if used) and disconnect the exhaust pipe from the exhaust manifold. (Some models have a flange connection while other models have clamp connection.)

When the items listed in the preceding paragraphs have been disconnected, examine the generator set mounting system. Locate all mounting bolts and supporting members for the set. In most installations, the generator set drip tray is bolted to the coach. Provide adequate support for the generator set before loosening any of the mounting bolts or support members. Remove the generator set as advised by the coach manufacturer. It should be noted that on some models, the air discharge opening extends through the compartment floor.

Once the generator set is removed, support it by placing blocks or other suitable supports under the drip tray. Do not allow the generator set to rest on the air discharge opening.

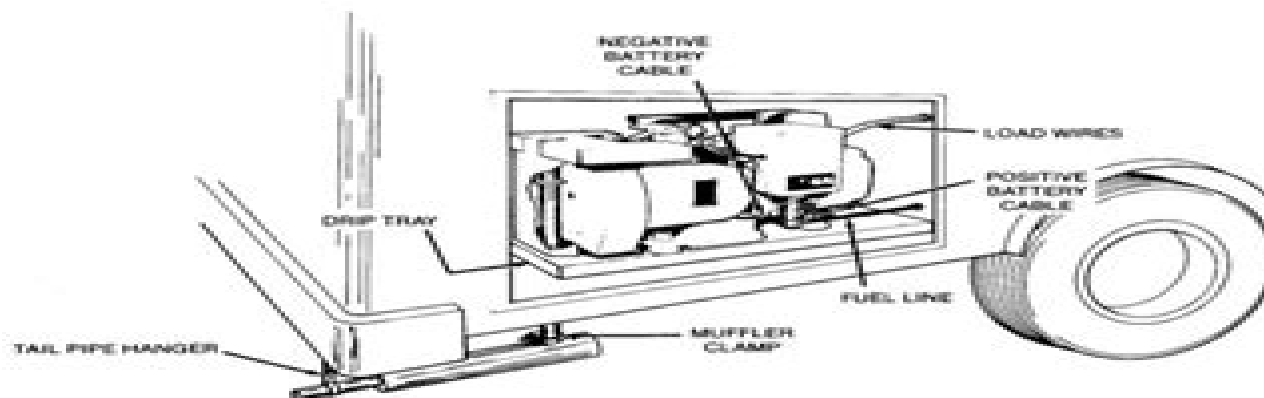


FIGURE 1. TYPICAL RV GENERATOR SET INSTALLATION

M 1428

Onan 400generator Owners Manual

**United States. Department of the
Army**



Onan 400generator Owners Manual:

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United States. Department of the Army,1954 **Instruction Manual for Onan Electric Generating Plants Series CK**
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