

## Crankshaft assembly

### Crankshaft

Diameter of main journals	50.98/50.98 mm (2.0071/2.0048 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.30 mm (0.8411/0.84 in)
Width of centre journal	22.26/22.42 mm (0.8761/0.887 in)
Width of all other journals	20.5/21.1 mm (0.8071/0.83 in)
Diameter of crank pins	52.98/53.01 mm (2.1254/2.1264 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.25 mm (0.8371/0.838 in)
Crankshaft end-flange	6.00/6.26 mm (0.2361/0.246 in)
Diameter of rear flange	66.84/66.95 mm (2.6316/2.632 in)
Minimum permissible diameter of rear flange (sketch)	66.34 mm (2.6119 in)
Diameter for front oil seal	34.985/34.995 mm (1.37736/1.37718 in)
Minimum permissible diameter for front oil seal (sketch)	34.72 mm (1.367 in)
Diameter for scuffed pulley	21.26/22.00 mm (0.8371/0.868 in)
Diameter of recess for spring bearing	22.56/26.60 mm (0.8871/1.048 in)
Depth of recess for spring bearing	20.8 mm (0.82 in)
Crankpin journals and crank pins	-0.30 mm (-0.0118 in)

### Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.52 mm (0.9558/0.9654 in)
Bearing width, all other bearings	22.26/22.42 mm (0.8804/0.887 in)
Bearing thickness	1.52/1.66 mm (0.0598/0.0653 in)
Back diameter	27.005/27.260 mm (1.06317/1.07366 in)
Bearing clearance	0.023/0.073 mm (0.0009/0.0029 in)
Available undersize bearings	-0.30 mm (-0.0118 in)

### Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.38 mm (0.091/0.093 in)

# Perkins Prima M80t Service Manual

**International Harvester Company.  
Farm Equipment Division**



## **Perkins Prima M80t Service Manual:**

## The Enigmatic Realm of **Perkins Prima M80t Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Perkins Prima M80t Service Manual** a literary masterpiece penned with a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of people who partake in its reading experience.

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