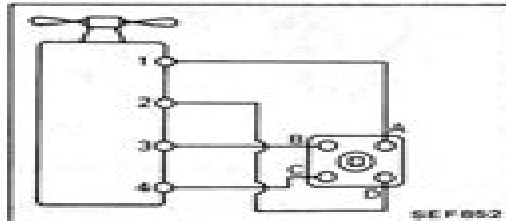


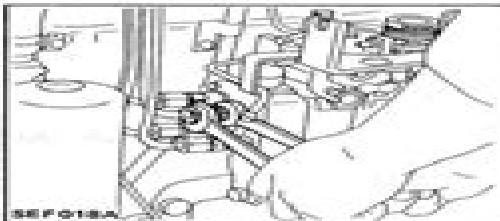
INJECTION PUMP ASSEMBLY (Diesel Kiki-Bosch VE-type)

5. Disconnect dial gauge and reinstall plug bolt with new washer in its position.
6. Connect injection tubes.



Use two wrenches for removing and installing tubes.

- ① : Flare nut
 29 - 34 N·m
 (3.0 - 3.5 kg-m,
 22 - 25 ft-lb)



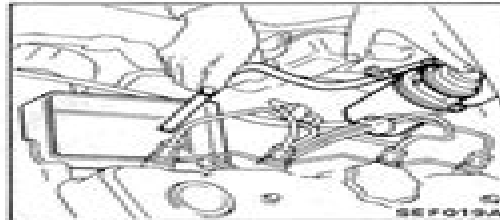
7. Bleed air from fuel system.

CHECKING PRIMING PUMP

1. Disconnect fuel return hose.

Place a container or jug beneath hose end.

2. Prime priming pump to make sure that fuel overflows at hose end. If not, replace priming pump.



DRAIN WATER

Drain water from fuel filter in accordance with maintenance schedule. Also do this when warning light comes on.

1. Disconnect fuel filter sensor harness.
 2. Loosen fuel filter sensor and drain water.
- a. Be sure to place a container beneath fuel filter.
 - b. Pumping priming pump will quicken water drainage.

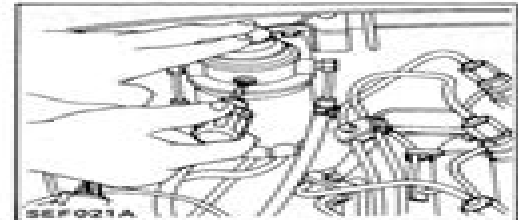


3. When fuel overflows, retighten and connect fuel filter sensor.

BLEEDING FUEL SYSTEM (Engine on vehicle)

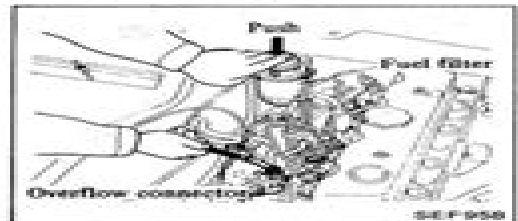
Air should be bled out of fuel system when injection pump is removed or fuel system is repaired.

1. Loosen vent screw and priming.



Make sure that fuel overflows at vent screw hole.

2. Tighten vent screw.
 3. Loosen injection pump bleeder screw/or disconnect return hose and priming.
- Protect pump and engine mounts from fuel splash with rags.



4. Make sure that fuel overflows at bleeder screw/tube end, then tighten it/connect hose.

If engine will not start, loosen injection tubes at nozzle side and crank engine until fuel overflows from injection tube. Tighten injection tube flare nuts.

IDLE AND MAXIMUM SPEED ADJUSTMENTS

Refer to Section MA for these adjustments.

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Rose Army



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Science and Technology Annual Reference Review ,1991 **Cars & Parts** ,1985 **Nissan Diesel Engine Repair Manual Model UD63** ,1976* **Nissan Model SD Series Diesel Engine SD22, SD23, SD25 and SD33** Nissan Motor Co., Ltd,1983 *Diesel Car Digest* ,1976 *Forthcoming Books* Rose Arny,1988 *Autocar & Motor* ,1994-05 **Service Manual Model SD22 and SD33 Diesel Engine** Nissan Jidōsha Kabushiki Kaisha,1978 *Nissan Datsun Service Manual Model SD22 and SD33 Diesel Engine* ,1980 Engine Service Manual Nissan Diesel Motor Co Ltd,1988

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