

Crankshaft assembly

Crankshaft

Diameter of main journals	50.95/50.95 mm (2.0059/2.0048 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.3 mm (0.8417/0.8431 in)
Width of centre journal	22.25/22.25 mm (0.8750/0.8750 in)
Width of all other journals	20.5/20.5 mm (0.8071/0.8071 in)
Diameter of crank pins	52.95/52.95 mm (2.1240/2.1240 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.25 mm (0.8371/0.8371 in)
Crankshaft end-flange	6.00/6.25 mm (0.2362/0.2461 in)
Diameter of rear flange	88.84/88.85 mm (3.4985/3.5002 in)
Minimum permissible diameter of rear flange (skidpad)	88.58 mm (3.4869 in)
Diameter for front oil seal	34.985/34.990 mm (1.37699/1.37718 in)
Minimum permissible diameter for front oil seal (skidpad)	34.72 mm (1.363 in)
Diameter for scuffed pulley	21.28/21.28 mm (0.8381/0.8381 in)
Diameter of recess for spring bearing	22.58/22.58 mm (0.889/0.889 in)
Depth of recess for spring bearing	20.8 mm (0.82 in)
Crankshaft journals and crank pins	-0.30 mm (-0.0118 in)

Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.27 mm (0.9558/0.9558 in)
Bearing width, all other bearings	22.25/22.25 mm (0.8750/0.8750 in)
Bearing thickness	1.52/1.52 mm (0.0598/0.0598 in)
Back diameter	27.205/27.205 mm (1.07147/1.07147 in)
Bearing clearance	0.025/0.075 mm (0.001/0.003 in)
Available undersize bearings	-0.30 mm (-0.0118 in)

Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.38 mm (0.091/0.093 in)

Perkins Prima M80t Service Manual

S Ashworth



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