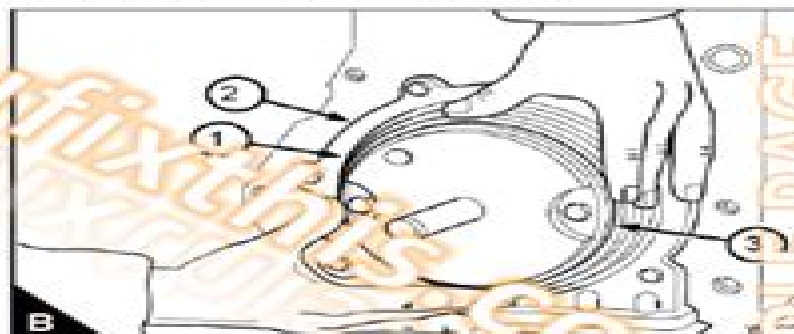
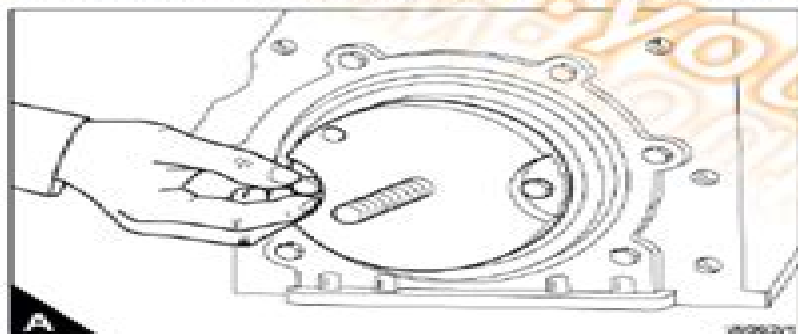


Special requirements

Special tools	
Description	Part number
Rear oil seal guide adaptor	21825963

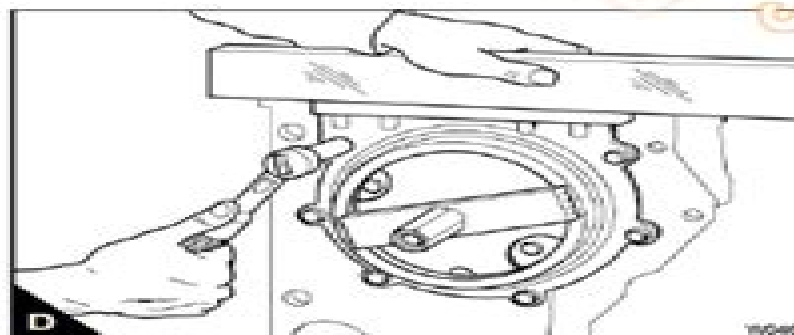
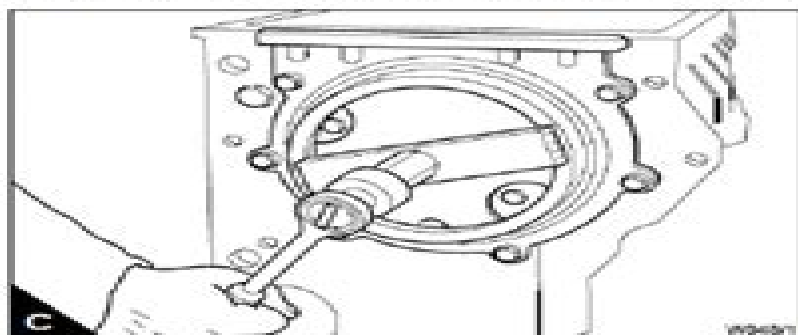
- 1 Clean the faces of the cylinder block, the oil seal housing and the crankshaft palm.
- 2 Fit the guide adaptor (tool 21825963) to the end of the crankshaft (A).
- 3 Fit a new seal (B1) to the oil seal housing face (B3).
- 4 Put the housing (B2) into position on the engine, fit and tighten the setscrews finger tight.



- 5 Fit the plate from tool 21825963 to the guide adaptor. Tighten the nut of the tool (C) until the plate is in contact with the face of the housing.

- 6 Use a straight edge to check that the seal housing is level with the cylinder block face (D).

- 7 Tighten the setscrews to 24 Nm (18 lbf ft) 2,5 kgf m.



Continued

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Yan Bai



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Manual with Rules and Orders for the Use of the General Assembly of the State of Rhode Island ,1879 **The Construction News** ,1913 *Report* Boston (Mass.). Auditing Department,1929 **Annual report** ,1929 **Annual Report** Boston (Mass.). Auditing Department,1929 City Documents Boston (Mass.). City Council,1929 Chicago Daily Law Bulletin ,1875 **Texas Almanac and State Industrial Guide** ,1910 *Certified List of Domestic and Foreign Corporations for the Year ...* ,1922 Agricultural Instruction in Secondary Schools Arthur Coleman Monahan,Charles Hart Handschin,Clarence Hall Robison,Eugene Cuninghame Branson,George Edwin MacLean,Roland B. Daniel,United States. Office of Education,Floyd B. Jenks,Robert Herring Wright,1913 **American state papers** USA,1832 American State Papers United States. Congress,1832 **Decisions and Orders of the National Labor Relations Board** United States. National Labor Relations Board,1977 **Health Reinsurance Legislation** United States. Congress. House. Committee on Interstate and Foreign Commerce,1954 Considers legislation to encourage voluntary prepayment for health services

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A List of Names and Co-partnerships, that were taxed in the year 1826, for personal property to the amount of five thousand dollars and upwards, shewing the precise amount of real and personal estate, and the amount of tax assessed on the same. (List of persons, co-partnerships and corporations, who were taxed twenty-five dollars and upwards, in the year 1831, 1832, 1834, 1836-1848.-List of persons, copartnerships and corporations, who were taxed on six thousand dollars and upwards, in the year 1849-1856-on ten thousand dollars and upwards, in the year 1859-1863-on twenty thousand dollars and upwards, in the year 1864, 1865.). ,1841 **Reports of the Departments of Government of the City of Cleveland for the Year Ending Dec. 31 ... Together with the Message of Mayor ... and Inaugural Address of ...** Cleveland (Ohio),1900

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