

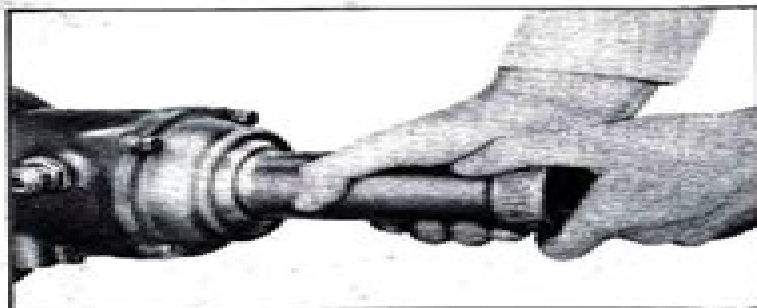


Fig. 124—Adjusting Ball Joint

17. Install "O" ring seal on universal joint ball seat.

POWERGLIDE BENCH TEST

A simple test has been devised whereby Powerglide transmissions which have been repaired, may be bench checked under pressure before being reinstalled in the vehicle. This check is particularly helpful in instances where oil leakage or insufficient oil pressures made the original repairs necessary.

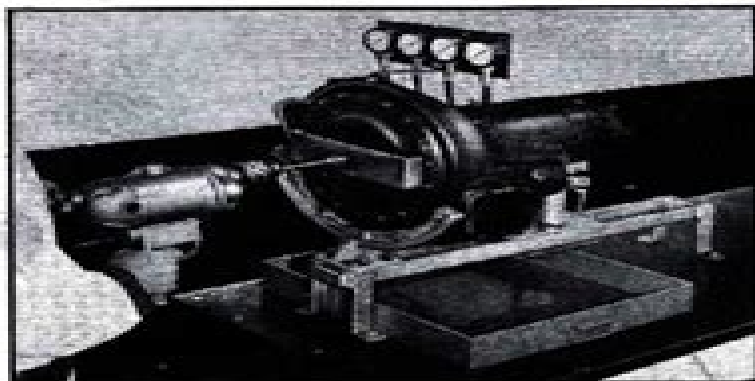


Fig. 125—Revolving Primary Pump

By revolving the primary pump (fig. 125) pressures are built up within the transmission similar to those experienced under actual operating conditions. This enables the mechanic to check the oil pressures in the various ranges and also to determine whether or not any leakage is taking place in the converter section, at the servo cover, side covers, etc.

Equipment needed for this test includes a $\frac{1}{2}$ or $\frac{3}{4}$ inch power drill that will turn approxi-

18. Install universal joint ball seat and, using four new universal ball shims, install ball and collar and tighten attaching bolts to 8-12 ft. lbs. If ball cannot be moved by hand (fig. 124), add a shim until a smooth firm adjustment is obtained. If ball moves freely by hand, remove shims until proper adjustment is obtained.

NOTE: Ball joint collar oil seal (cock) should not be installed when making this adjustment.

19. After number of shims for proper adjustment have been determined, remove universal joint ball and collar and seat. Note number of shims used for later assembly and replace universal ball, collar oil seal and collar on end of propeller shaft.

mately 300 RPM or more, and J-4920, transmission torque converter cover turning tool. To adapt the drill to the tool, a $\frac{3}{4}$ inch socket is used along with an extension that is altered to fit the drill chuck.

After the transmission is completely assembled and while still in the bench assembly fixture, proceed as follows:

1. Replace the specially drilled universal joint yoke attaching bolt with a standard bolt.
2. Remove the oil cooler-line fittings from rear of transmission case and install pipe plugs.
3. Connect the four pressure gauges to the following test points:
 - a. Front pump (on right side of converter housing above the side cover).
 - b. Low servo apply.
 - c. High clutch (release side of low servo).
 - d. Reverse servo.
4. Assemble J-4920, transmission torque converter cover turning tool, to converter as shown in Figure 125.
5. Fill the transmission with 8 quarts of Automatic Transmission Fluid, Type "A".

NOTE: While adding the last 5 quarts use the power drill to revolve the primary pump to work the oil into the converter and passages.

6. Revolve the primary pump and note the fluid pressures in Neutral, Drive, Low and Reverse. They should read as follows:

Neutral 150-160 psi	Low 125-150 psi
Drive 80-100 psi	Reverse 125-150 psi

NOTE: The pressures in Neutral and Drive are high because no engine vacuum is being imposed on the vacuum modulator.

Powerglide Repair Manual

Paul A. Herd

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Powerglide Repair Manual:

Chevrolet Powerglide Automatic Transmission General Motors Corporation. Chevrolet Motor Division, 1952
Powerglide Trans HP1355 Carl Munroe, 2001-05-01 Step by step instructions for how to modify the General Motors Powerglide Transmission for drag racing road racing and circle track racing Includes sections on theory of operation transbrakes valvebodies adapters disassembly modifications assembly adjustments installation high horsepower applications and torque converters Chilton's Auto Repair Manual, 1954 **Motor's Auto Repair Manual**, 1955 *Chilton's Auto Repair Manual, 1940-1953* Chilton Book Company, 1971 Includes information on repair replacement and adjustment for popular American cars in production from 1940 1953 **Popular Mechanics**, 1956-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Chilton's Motor Age Flat Rate and Service Manual**, 1957 Chevrolet Corvair Shop Manual General Motors Corporation. Chevrolet Motor Division, 1959 Chevrolet Parts Interchange Manual, 1959-1970 Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges Motor's Truck & Tractor Repair Manual, 1971 *Audels Domestic Compact Auto Repair Manual* Edwin P. Anderson, 1964 **Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen, 2014-07-01 Do you want to make your Harley Davidson run faster Author Donny Petersen with more than forty years of experience working on and designing Harleys shows you how to make anything from mild to wild enhancements to your bike He progresses from inexpensive power increases to every level of increased torque and horsepower With graphics pictures and charts Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present offers the real deal in performancing your Harley Davidson Evolution and guides you on a sure footed journey to a thorough H D Evolution performance understanding This volume examines the theory design and practical aspects of Evolution performance provides insight into technical issues and explains what works and what doesnt in performancing the Evolution He walks you through detailed procedures such as headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications In easy to understand terms Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present shares performance secrets and provides clear guidance into what works what does not and whats just okay with performancing the Harley Evolution power train **Chilton's Truck and Van Repair Manual**, 1971 **Chilton Auto Repair Manual, 1980** Chilton Automotive Editorial Staff, Chilton Book Company, 1979 **Motor's Auto Repair Manual** Motor (New York, N.Y.), 1971 *Motor Auto Repair Manual*, 1973 *Popular Mechanics*, 1952-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest

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