

CHECKS AND SERVICE

1. Engine oil level

Check the engine oil daily before starting the engine when cold engine. Wipe the oil dipstick with a clean rag (oil not necessarily used). The oil level should be between the two marks on the dipstick, never below the lower mark.

The fuel injection pump and the turbocharger are lubricated automatically from the engine lubricating system.

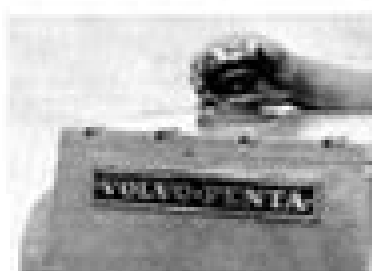
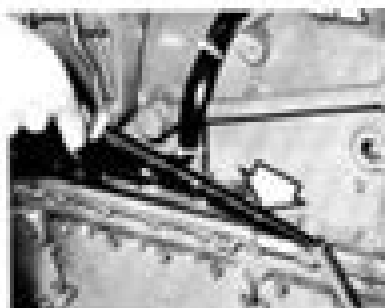
The high water pump and seawater pump are lubricated during manufacture and no further lubrication is necessary.

Engine oil

Quality: ISO (API), SAE, CCMC (S)

For viscosity at various ambient air temperatures, see "Technical Data".

Engine	Oil capacity, approx. (new SAE grade/100 gal.) with engine installation	Oil
TA80AC TA80ATC TA80ATC	10 (10.8/11.8)	10 (10.8/11.8)
TA80ATC	10 (10.8)	10 (10.8)



Filling oil, continued

2. Engine coolant level

Check coolant level daily before starting.

Never remove the cap directly when the engine is hot. With a cold engine the level should be approx. 8 mm (3/8") below the sealing surface of the filler cap to enable the coolant to expand when the engine gets hot.

See page 4-8 regarding composition of coolant.

When topping up, remember to open the venting valve to remove air pockets from the "Filling with coolant" on page 5. Close the vent valve after filling.

When there is a risk of freezing the system must be drained or air blown through the circuit, see "Precautions in case of freezing" on page 5.



Filling with
TA80AC

Filling through
TA80ATC

Filling through
TA80ATC



Seawater filter

1. Vent
2. Filling with coolant

The seawater filter (optional equipment) should be checked and cleaned when necessary. For cleaning see page 76. The frequency depends on the conditions obtained after a period of running, depending on the amount of dirt in the water.

MAINTENANCE

3. Reverse gear oil level

Check the oil level with the dipstick daily. Fill up with oil when needed to the upper mark on the dipstick.

The check is carried out with the engine running at idling speed and with the lever in the "Reverse" position.

Oil grade: The same as for the engine. When lubricating oil of quality (S) according to the API system is permitted in the reverse gear.

Viscosity: The same as for the engine. However, for the fact that reverse gear only single grade of oil viscosity number is required.

Oil capacity: see "Technical Data".

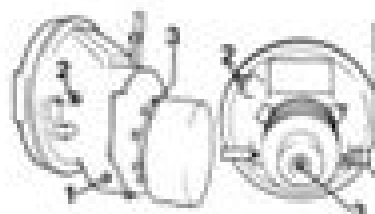


4. Disengageable clutch

Injection gear, disengageable clutch - optional extra item

Check the oil level every 1000 hours.

The injection gear at the front of the engine is fitted with a ball plug (1). Remove the plug and check that the oil is level with the top. Concerning oil grade and viscosity, see "Technical Data".



1. Ball plug 2. Grease nipple
Disengageable clutch

Lubricating disengageable clutch

Every 1000 hours: Lubricate the thrust roller bearing (1) with oil. Use universal grease. Note: Lubricate bearings, however, grease might first be used under the clutch fringe and coast slipping. Grease the inner bearing (1) (2). The grease nipple has been drilled from water-tightness with injection gear. The fast resistant grease of a multipurpose-type.

5. Checking the batteries

Check the level in the batteries at least after every 1000 hours of operation. The level should be approx. 10 mm (3/8") above the seal plate. Top up with distilled water if necessary. Also make sure that the battery terminals are free of tightness and grease.

Check the condition of the battery charge with a battery tester if the voltage is low.

The density of the electrolyte should be 1.28. If it has decreased to 1.25 the batteries should be recharged. If acid charging is to be carried out, the battery cables, both + and - must first be disconnected.

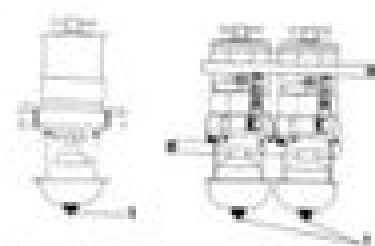
Warning

The battery contains hydrogen which is an highly explosive gas. One spark might be enough for the battery to explode and cause personal injury and material damage.

6. Fuel pre-filter

(optional equipment)

Check the fuel filter and drain off any water every 1000 hours by means of the draining plug (1). The check should not be carried out until the engine has been shut down for several hours and with the engine stopped. Fit the plug.



Single fuel pre-filter

Double fuel pre-filter
1. Draining plug

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