

MANUAL CYLINDRICAL GRINDING MACHINE



CYLINDRICAL GRINDING MACHINE

GENERAL

SPECIFICATIONS

MODEL

PMT/340/130/M

Maximum grinding Length

mm

300

Height of centre

mm

130

Max. distance between centers

mm

340

TABLE

Max. Swivel of Table

deg

+ 6

Table Traverse

Manually by high precision rack & pinion.

Guide ways coating

Tungite -B slide way coated on both moveable slides to prevent stick slip motion.

GRINDING WHEEL

Diameter

mm

350

Width

mm

25

Bore

mm

127

Wheel Speed

mm

1900 - 2100

GRINDING WHEEL HEAD

Grinding Wheel
Head Bearings

Wheel head Spindle made of alloy steel, specially heat treated, case carburizing, ground, lapped and cartridge type spindle, grease lubricated fitted with high precision imported P4 grade matched pair angular contact bearings of 1 pair in front and 1 pair at rear, which give very high accuracy and excellent surface finish to the work piece.

Operating Manual Cylindrical Grinding Machine

CL Gary



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