

Table B.3 – Viscosity grade¹⁾ at bulk oil operating temperature for oils having a viscosity index of 160²⁾ for spur, helical and bevel gears

Operating Temp °C	Pitch line velocity, m/s ^{3) 4)}							
	1.0 – 2.5	2.5	5.0	10.0	15.0	20.0	25.0	30.0
10	32	32						
15	46	32	32					
20	68	46	32					
25	68	46	32	32				
30	100	68	46	32				
35	150	100	68	46	32			
40	150	100	68	46	32	32	32	
45	220	150	100	68	46	46	32	
50	220	150	100	68	46	46	46	32
55	320	220	150	100	68	68	46	32
60	460	220	150	100	68	68	68	46
65	460	320	220	150	100	100	68	46
70	680	460	220	150	100	100	100	68
75	680	460	320	220	10	150	100	68
80	1000	680	320	220	150	150	150	100
85	1500	680	460	320	220	220	150	100
90	1500	1000	680	320	220	220	220	150
95	2200	1500	680	460	320	220	220	150
100	3200	1500	1000	460	320	320	220	150

NOTES:

- ¹⁾  Consult gear, bearing and lubricant suppliers if a viscosity grade of less than 68 or greater than 680 is indicated.
-  Review anticipated cold start, peak and operating temperatures, service duty and range of loads when considering these viscosity grades.
-  Select the viscosity grade that is most appropriate for the anticipated stabilized bulk oil operating temperature range.
-  Baseline stabilized bulk oil operating temperature and bearing lubrication requirements.
- ²⁾ This table assumes that the lubricant retains its viscosity characteristics over the expected oil change interval. Consult the lubricant supplier if this does not apply.
- ³⁾ Determine pitch line velocity of all gearsets. Select viscosity grade for critical gearset taking into account cold startup conditions.
- ⁴⁾ For pitch line velocities greater than 30 m/s see ANSI/AGMA 6011 [18].

Lubricants with a VI of 160, such as typically found in PAO based gear lubricants, are generally suitable for use in a wider range of ambient and operating sump temperatures. Extreme variations in start-up, operating sump temperatures, or both may require a higher VI unless oil sump temperatures are controlled by other means.

Refrigeration Oil Temperature Viscosity Chart

Chao Zhang

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Refrigeration Oil Temperature Viscosity Chart:

Whispering the Techniques of Language: An Emotional Quest through **Refrigeration Oil Temperature Viscosity Chart**

In a digitally-driven world where screens reign supreme and instant transmission drowns out the subtleties of language, the profound techniques and emotional nuances hidden within words frequently move unheard. Yet, set within the pages of **Refrigeration Oil Temperature Viscosity Chart** a captivating fictional value pulsating with natural emotions, lies an exceptional quest waiting to be undertaken. Written by a talented wordsmith, this marvelous opus attracts readers on an introspective trip, gently unraveling the veiled truths and profound impact resonating within the very fabric of every word. Within the mental depths of this poignant review, we shall embark upon a heartfelt exploration of the book's primary styles, dissect their charming publishing type, and succumb to the powerful resonance it evokes seriously within the recesses of readers' hearts.

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