



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

The fuel system is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

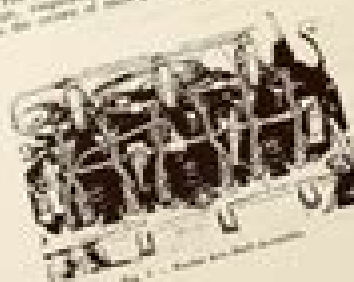


Fig. 1-3. Rear view of the engine.



Fig. 1-4. Detail view of the engine.

SECTION II - PART 2

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

The engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1800 rpm. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank. The engine is equipped with a 120-gallon fuel tank and a 120-gallon oil tank.

ENGINE SERIAL NUMBER

Each engine has a serial number which is stamped on the front of the engine block. The serial number is used to identify the engine and to determine the date of manufacture.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft with rockers at each end. The rockers are connected to the valves by pushrods.

1. Disconnect the rocker arm shaft from the engine block.
2. Disconnect the rocker arm shaft from the engine block.
3. Disconnect the rocker arm shaft from the engine block.
4. Disconnect the rocker arm shaft from the engine block.
5. Disconnect the rocker arm shaft from the engine block.

DISASSEMBLY

Before disassembling the rocker arm shaft assembly, it is necessary to remove the pushrods and the rockers. The pushrods are removed by pulling them out of the engine block. The rockers are removed by pulling them out of the engine block.

RESECTION

Each of the four cylinders is a separate unit. The cylinders are connected to the crankshaft by connecting rods. The connecting rods are connected to the crankshaft by pins.



Fig. 1-5. Detail view of the engine.

Part	Quantity	Part	Quantity
1. Rocker arm shaft	1	5. Pushrod	4
2. Rocker arm	4	6. Rocker arm pin	4
3. Pushrod	4	7. Rocker arm pin	4
4. Rocker arm pin	4	8. Rocker arm pin	4

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