

Maximum Speed Setting (Refer to Figs. N.18 and N.19)

The maximum speed screw (5) is set and sealed by the manufacturers and must not be altered or tampered with in any way, unless factory authority is first obtained and any adjustments necessary are carried out by experienced personnel. As with all seals on the pump unauthorised removal may render the guarantee void.

The maximum no load speed may vary according to the vehicle or application to which it is fitted, reference may be made to the code number stamped on the fuel pump data plate. The last four numbers in the code indicate the maximum no load engine speed, therefore in the case of the following example it would be 4480 rev/min. Code Example EH39/1209/0/4480.

NOTE: If the fuel pump data plate is damaged or defaced so as to make it impossible to read accurately, or if there is no code stamped on the plate you are advised to contact your nearest C.A.V. Distributor, or alternatively, Service Department, Perkins Engines Ltd., Peterborough, to obtain the required information.

NOTE: The engine must not be allowed to operate at a speed in excess of that specified or severe damage may occur.

IDLING SPEED ADJUSTMENT

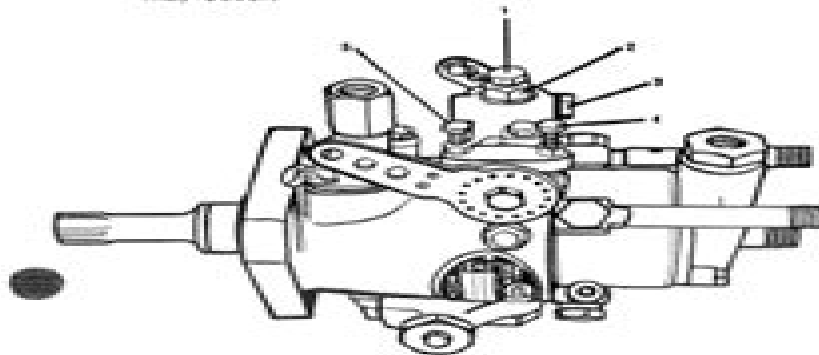
This adjustment is carried out by means of the idling adjustments screw (4). It is carried out in conjunction with the setting of the anti-stall device with the engine warmed through as detailed in the following text.

Anti-Stall Device (Refer to Figs. N.18 and N.19)

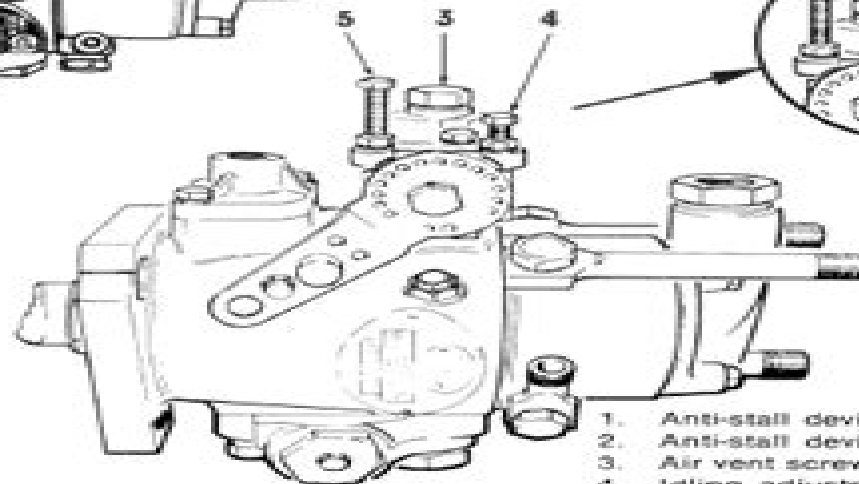
- Slacken the locknut (2) sufficiently to enable the anti-stall device body (1) to be unscrewed two complete turns.
- Adjust idling speed to 625 rev/min* with the idling adjustment screw (4).
- Now screw down the anti-stall device body (1) until there is a very slight increase in engine speed, bring back half a turn and lock with the lock nut (2).
- Accelerate the engine to maximum no load rev/min and immediately return to idling. Should the period of return from maximum rev/min to idling exceed three seconds the device has been screwed in too far.

However should stalling occur, then the device has not been screwed in far enough. Therefore the necessary adjustment should be made to suit whichever is the case.

*This idling speed may vary according to application, refer to relevant manufacturers service literature or to Perkins Engines Limited, Peterborough if in doubt.



N18
Earlier Fuel Pump



Later Fuel Pump
N19

- Anti-stall device body
- Anti-stall device body locknut
- Air vent screw
- Idling adjustment screw
- Maximum Speed Screw

Perkins Diesel Injector Pump Service Manual

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Table of Contents Perkins Diesel Injector Pump Service Manual

1. Understanding the eBook Perkins Diesel Injector Pump Service Manual
 - The Rise of Digital Reading Perkins Diesel Injector Pump Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins Diesel Injector Pump Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins Diesel Injector Pump Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins Diesel Injector Pump Service Manual
 - Personalized Recommendations
 - Perkins Diesel Injector Pump Service Manual User Reviews and Ratings
 - Perkins Diesel Injector Pump Service Manual and Bestseller Lists

5. Accessing Perkins Diesel Injector Pump Service Manual Free and Paid eBooks
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 - Perkins Diesel Injector Pump Service Manual eBook Subscription Services
 - Perkins Diesel Injector Pump Service Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
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 - Perkins Diesel Injector Pump Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins Diesel Injector Pump Service Manual
 - Highlighting and Note-Taking Perkins Diesel Injector Pump Service Manual
 - Interactive Elements Perkins Diesel Injector Pump Service Manual
8. Staying Engaged with Perkins Diesel Injector Pump Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins Diesel Injector Pump Service Manual
9. Balancing eBooks and Physical Books Perkins Diesel Injector Pump Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins Diesel Injector Pump Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins Diesel Injector Pump Service Manual
 - Setting Reading Goals Perkins Diesel Injector Pump Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins Diesel Injector Pump Service Manual
 - Fact-Checking eBook Content of Perkins Diesel Injector Pump Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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