

CALIBRATION PROCEDURE

TO CALIBRATE BACKGAUGE:

1. PRESS **FLANGE** **BEND** **B** **-**
-1 -0.000 APPEARS IN THE DISPLAY
2. PRESS **MAN** **ADV** AND GAUGE MOVES TO 1.00"

TO SELECT RAM AND MODE (WHERE APPLICABLE)

1. PRESS **BEND** **B** **-** **-** **DEPTH**
2. PRESS **+** TO TOGGLE BETWEEN OFF, POS OR LPA -0000

TO CALIBRATE RAM:

1. PRESS **DEPTH** **BEND** **B** **-**
2. PRESS **MAN** THEN POSITION PRESBRAKE RAM TO
 CALIBRATION POSITION
3. PRESS **ADV**
-1 -0.000 APPEARS IN THE DISPLAY

TO RESET:

- PRESS **C** AND **STOP** SIMULTANEOUSLY
 RESET CANCELS ALL CALIBRATION

AUTOGAUGE

01 00.000

JOB BEND RET FLANGE ^{INCH} ^{MM} DEPTH RAM

DATA

MAN
ADV
STOP

CAL

STOP

SET

AUTOMEC

U.S.A.

Operating Manual For Automec Cnc 99

Victor M. Corman



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