#### Assembly

- a. Carefully align all gear marks.
- b. Idler gear end play .0039" to .0118" (0.1 to 0.3mm)

#### Check

Backlash at crankshaft .002" to .0076" (0.05 to 0.2mm) Max limit: .0118" (0.3mm).

## 7) Cam Gear

### Disassembly

- a. Remove bolt, lock washer and thrust washer.
- b. Remove cam gear.

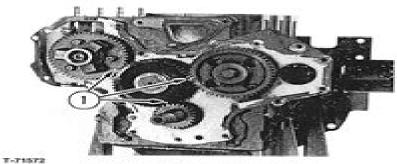


Figure 40 - Aligning Timing Marks 1. Gear Marks

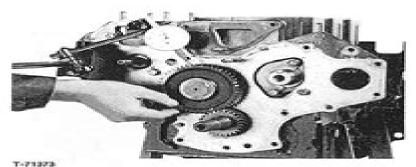


Figure 41 - Checking Idler Backlash

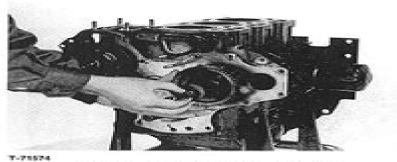


Figure 42 - Removing Camshaft Gear

# Repair Manual F4l912 Deutz Diesel Engine

**Guillaume Favre** 

# Repair Manual F4l912 Deutz Diesel Engine:

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