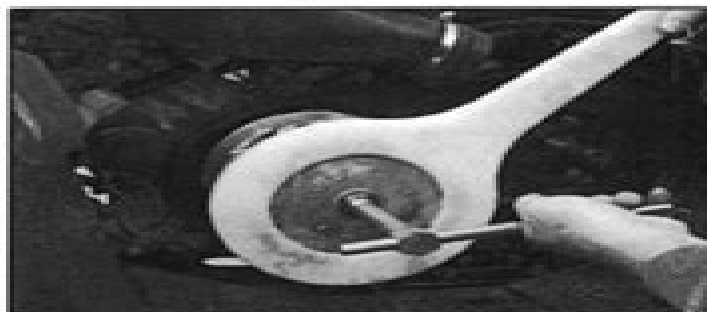




PVT DISASSEMBLY

NOTE: Some fasteners and procedures will vary. Refer to the appropriate parts manual for proper fasteners and fastener placement. (See Page 6.6).

1. Remove seat.
2. Remove or loosen rear cab fasteners as necessary to gain access to PVT outer cover.
3. Remove PVT air outlet duct hose.
4. Remove outer cover screws. Refer to Page 6.7.
5. Mark the drive belt direction of rotation and remove drive belt. See Page 6.14 for drive belt removal.
6. Remove drive clutch retaining bolt and remove drive clutch using puller.



Drive Clutch Puller (PN 2870506)

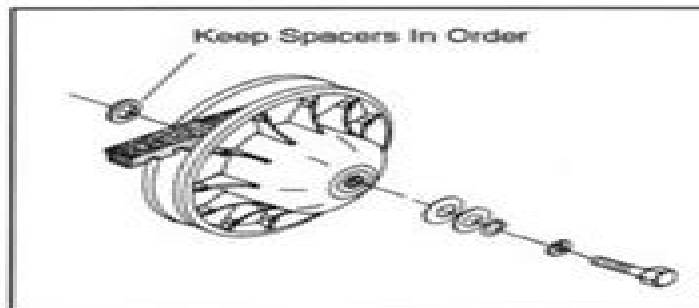
Clutch Holding Wrench (PN 9314177)

7. Remove driven clutch retaining bolt and driven clutch. Use puller if necessary.

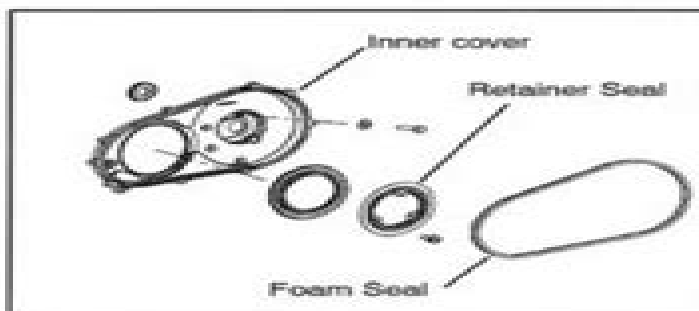


Driven Clutch Puller (PN 2870913)

8. Remove driven clutch offset spacers from the transmission input shaft. **NOTE:** Remember to keep spacers in order for proper clutch offset on reassembly.



9. Remove cover screws and retainer plate.



10. Remove inner cover retaining bolts at rear of cover.
11. Remove cover along with foam seal on back of cover or shaft.

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Yicheng Fang



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