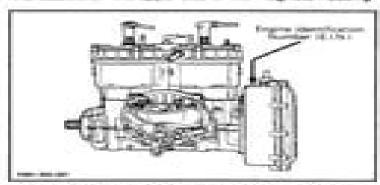
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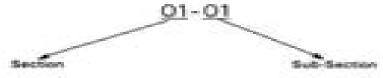
It is located on the upper side of the magneto housing



DEFINITION OF NUMBERING SYSTEM OF THIS MANUAL

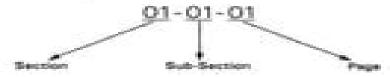
Sections and Sub-Sections System

The manual makes uses of a 2-part digital numbering system (e.g.: 01-01), in which the first two-digits represents the section, the second two-digits the sub-section.



Pages System

The numerotation at the bottom of each page assess the user in page location.



ARRANGEMENT OF THIS MANUAL

The manual is divided into 13 major sections :

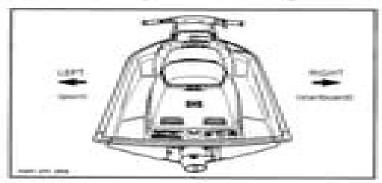
- O1 Service Tools and Products
- 02 Periodic Inspection Chart
- **03 Engine**
- 04 Cooling System
- Oth Fuel System
- OR OH System
- OT Electrical
- Oil Propulsion and Orive Systems
- **09 Steering System**
- 10 Hull-Blocky
- 11. Storage
- 12: Negherigal Date.
- 13 Troubleshooting

Each section is divided in various tub-sections, and again, each sub-section has one or more division.

EX.: 03 ENGINE

- 01 Water Flooded Engine Cere
- 02 Removed and Installation
- GG Too End
- **04** Plywheel and Magnetis
- **GS** Bottom End
- 56 Ristary Valve and Reservoir
- **07 Exhaust System**

The use of RIGHT and LEFT indications in the text, atways refers to driving position (when sitting on vehicle)



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Joan Coles, Clarence W. Coles

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Lakeland Boating ,1994 Bibliography of Nautical Books Alan Obin,1999 Seloc's Volvo Penta Stern Drive Joan Coles, Clarence W. Coles, 1984 Subject Guide to Books in Print ,1993 Books in Print Supplement ,2002

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